

A hand is holding a circular collage of various textures and colors. The collage is composed of several triangular and rectangular pieces of different materials, including wood, stone, and a green fan palm leaf. The hand is positioned at the top left, with the thumb and index finger visible, holding the collage against a wooden background.

Bona®

MODERN RENOVATION WITH **SUSTAINABILITY** IN FOCUS

Bona continues the path of renovation with sustainability in focus. Renovate not replace is at the core of everything we do, and renovation offers long-term benefits for the environment as well as cost savings. Studies show that the energy savings are as high as 95% and saves up to 90% in reduced carbon footprint. With our constant innovation and search for better solutions, modern sustainable floor treatment is thriving. Regardless if you are restoring a worn floor or creating an entirely new expression.

Being the first with waterborne finishes, dust-free sanding and replacing solvent-based adhesive with silane adhesive, Bona has long been on track for a sustainable future. This year we take yet another step. We introduce a sustainable package made from recycled plastic pails. The new package is made of 75% post-consumer recycled plastic and reduces the carbon footprint by around 60%.



We create synergies and ensure a loop between the craftsman and the floor owner to help you renovate better together. By presenting solutions to you as a contractor as well as inspiration for the floor owner, we create a demand that can be satisfied by contractors offering the desired service and solutions.

Bona is now widening the floor renovation possibilities by adding new solutions for resilient floors. Using a similar renovation process as wooden floors, a resilient floor can be fully restored or transformed by professional craftsmen, extending its lifetime immensely. This while lowering material, environmental impact and time-related costs.



**SUSTAINABLE
RENOVATIONS**



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Purchase orders are executed according to our terms and conditions.

PRODUCT
HIGHLIGHTS

NEW INNOVATIONS FOR 2023

BONA **CLASSIC UX**

To create a stunning wood floor surface and preserve the flooring investment, a primer is the key. The all-new Bona Classic UX is a primer with a better user experience – easier abrasability, great filling ability, and a natural light wood colouration, creating a beautiful result that lasts.



BONA **DCS 50**

The Bona innovative and highly effective dust containment system just got even more user-friendly. The Bona DCS 50 is a new lightweight, effective, and versatile member that can easily be carried up the stairs and be used to vacuum both dry and wet surfaces when sanding.

BONA **VERTICAL**

The new generation of construction adhesives with extreme bonding strength and fast setting speed for quick and easy installation. It can be applied to a variety of substrates and materials such as wood, stone, metal and much more. It is also suitable for many bondings, including plastics.





BONA **QUANTUM LVT**

Bona Quantum LVT is the latest generation of silane-based LVT flooring adhesives for the installation of LVT- or multi-layered modular floorings. The adhesive stands out from conventional wet bed adhesives with its very high initial bonding strength and long open time.

BONA **ORBITAL**

The Bona Orbital is a precision sander particularly suitable for mid and fine sanding. Its compact dimensions and low weight make the machine easy to handle and allow you to work longer periods of time without getting tired.



BONA **PURE ESD**

For application in ESD-sensitive areas such as healthcare, laboratories, electronic production, and server rooms, we now offer Bona Pure ESD. The coating supports the conductivity of resilient floors so that no electrical current can occur on the surface and thereby damage sensitive devices.

BONA **SERVICE KIT**

To keep Bona Sanding Machines running effectively and safely, Bona has put together service kits with common spare parts and instructions for easy replacement. The Bona Service Kit will minimize downtime and make you ready for every job.



BONA **TITAN**

Stronger than ever, faster than before. New Bona Titan has extraordinary durability with increased crosslinking speed and prolonged open time. With its extreme shear strength, it can stabilize all wooden floors and the very high initial bonding strength ensures a secure installation.

FASTENING



Success begins with a good foundation. And a good adhesive, with the right combination of strength and elasticity, is the first step to achieving a beautiful and lasting wooden floor. At Bona, our continuous and open dialogue with craftsmen, combined with extensive research and development enables us to provide everything you need for perfection in wood floor craftsmanship. In this section, you will find all the products and accessories you need to lay the best foundation, regardless of subfloor type, moisture and evenness.



1. Screed Repair
2. Moisture Barrier
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Screed Repair

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona R440



Bona R440 is a solvent-free (accord. to TRGS 610), two-component silicate based cast resin with very low emission (EC1-R Plus). It is suitable for the fast and non-positive repair and filling of cracks and joints in screeds. Furthermore, it can be used to bond metal profiles and nail bars. Both components can be mixed quickly and easily by shaking. Bona R440 is ready to use within a few seconds.

Key Benefits:

- Very low emission EC1 Plus
- No tools required for mixing
- Odour-free
- Fast drying

Technical Data:

Base: Sodium Silicate (water glass) and Isocyanides (Hardener)

Colour: Yellow/beige

Viscosity: Fluid

Density: 1.3 g/cm³ (immediately after mixing)

BR44006600DEBO

2 x 300 ml

5 sets

Wave Bonders



Metal strips (70 x 6 mm) for crack repairs in screeds. Use in combination with Bona R440.

AX34040000

100 pieces

100

Bona RenoForce



Bona RenoForce is a fibre glass weave to be used for the reinforcement of existing cracks and construction joints up to 5 mm in width, for screeds, concrete substrates, or between different type of subfloors. The installation of Bona RenoForce is easy and fast. It should be used in combination with either one of our Bona polyurethane adhesives or with the levelling compound Bona H610. One roll equals 36 m².

Key Benefits:

- No hazardous product
- Safe in use, promise a lasting result
- The usage of liquid resins is no longer necessary

Technical Data:

Product type: Sodium-silicate glass fibres

Colour: White

Tensile strength on filament (fibre):
3,500 N/mm²

BH500033

0.8 x 45 m

1

24



Moisture Barriers

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona R410



A two-component epoxy resin for damp-proofing concrete or cementitious subfloors with up to 5 CM% (or 90% RH) in humidity. Can also be used as a primer for PU and silane adhesives, levelling compounds and as a light reinforcement of weak subfloors.

Key Benefits:

- Excellent damp proofing
- Excellent adhesion to most substrates
- Subfloor strengthening properties

Technical Data:

Base: 2-comp epoxy resin

Pot life: Approx. 20 min

Consumption: Approx. 150–500 g/m²

Application: Brush, roller, mohair roller

BR41002000GBBO

5 kg

1

60

Bona R540



Multipurpose primer/damp-proof membrane for both absorbent and non-absorbent subfloors. Can be used for damp-proofing concrete or cementitious subfloors with up to 5 CM% in humidity. Compatible with Bona's silane and PU adhesives.

Key Benefits:

- Moisture inhibiting
- Excellent penetration properties
- 1-component and ready to use

Technical Data:

Base: 1-comp PU

Drying time: 1–24 h, depending on type of adhesive

Application: Stainless steel trowel, mohair roller, brush

BR54002200M1BO

6 kg

1

60

Bona R590



Bona R590 is a one-component silane based primer for priming and/or sealing the residual moisture in cement screeds or concrete (up to 5%CM / 90 %RH) before installing a wooden floor. It can also be used for the reinforcement of weak subfloor surfaces up to a certain level.

Key Benefits:

- Reinforcing effect
- Suitable for all Bona silane or polyurethane adhesives
- Fast drying
- Product contains no liquid extenders or components that can migrate after curing

Technical Data:

Base: 1-comp silane modified

Drying time: 4–6 h

Tools of application: Bona 500F notched trowel or flat trowel

Consumption: 150–500 g/m²

BR59002300M1BO

8 kg

1

60



FASTENING

Primers

Bona D501



Primer for the preparation of absorbent and non-absorbent substrates prior to the use of silane or polyurethane-based adhesives. Binds dust effectively. Use undiluted.

Key Benefits:

- Vapor permeable
- Solvent-free
- Very quick drying

Technical Data:

Base: 1-comp acrylate
Drying time: 1–2 h
Application: Brush, roller
Consumption: Approx. 150 g/m²

BD50102000MLBO

5 L

3

132

Bona D515



Multi-purpose primer concentrate for preparation of absorbent and non-absorbent substrates.

Key Benefits:

- Multifunctional use
- Adhesion promoter on smooth and dense substrates
- Good adhesion to many substrates

Technical Data:

Product type: Synthetic dispersion
Drying time: 0.5–3 h (depending on the subfloor)
Application: Brush, roller
Consumption: Approx. 40–150 g/m²

BD51502400MLBO

10 Kg

1

60

Levelling Compounds

Bona H600



A cementitious, self-smoothing levelling compound specially designed for the tough strains wooden floors placed on the subfloor. Also suitable for installation of LVT's (Luxury Vinyl Tiles). Apply to 1.5–10 mm thickness.

Key Benefits:

- Self-smoothing
- Rapid hardening
- High strength

Technical Data:

Base: Cement, synthetic resins
Colour: Light grey
Consumption: 1.4 kg/m²/mm
Layer thickness: 1 - 20 mm
Water needs: ca. 6.5 liter
Slack time*: ca. 5 min (re-stir)
Pot life*: ca. 30 min
Walkable*: after approx. 1.5 to 2 hrs.

BH60042060DE

25 kg

1

40



Levelling Compounds

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona H605



Calcium sulphate levelling compound with practically no shrinkage and tension for exceptionally smooth surfaces. Suitable for elastic and textile floor coverings as well as parquet glued down with silane adhesives.

Key Benefits:

- Rapid hardening
- Low tension
- Self-levelling

Technical Data:

Base: Alphahemihydrate

Colour: Beige

Consumption: 1.4 kg/m²/mm

Layer thickness: 1 - 20 mm

Water needs: ca. 5.6 liter

Pot life*: ca. 30 min

Walkable*: after approx. 1 to 2 hrs., depending on the layer thickness

BH60542054M1

25 kg

1

40

Bona H610



Bona H610 is a rapid setting and drying, slump-free mortar for internal repairs. Ideal for filling holes and cracks in screeds, repairing and refacing internal concrete stair treads and risers, cement and sand screeds, concrete floors or making good around pipe work, door and window frames.

Key Benefits:

- Steady adjusted
- Rapid hardening and drying – can be covered after 60 minutes.
- Low tension

Technical Data:

Base: Cement, synthetic resins

Colour: Grey

Consumption: 1.6 kg/m²/mm

Layer thickness: no limitation

Water needs: ca. 5 liter

Pot life*: ca. 15-20 min

Walkable*: after approx. 30 min

BH61042003M1

25 kg

1

40

Bona H660



Bona H660 is a cementitious smoothing levelling compound specially designed for use under mosaic, multi-layered or solid wood parquet in commercial sectors.

Key Benefits:

- Self levelling
- Self-smoothing
- Quickly walkable
- Applicable in a thickness layer from 1 to 10 mm (with Quartsand up to 20 mm)

Technical Data:

Base: Cement, synthetic resins

Colour: Grey

Consumption: 1.4 kg/m²/mm

Layer thickness: 1 - 20 mm

Water needs: ca. 6.5 - 7 liter

Pot life*: ca. 30 min

Walkable*: after approx. 1.5 to 2 hrs.

BH66042001M1

25 kg

1

42



Levelling Compounds

Bona Fibres



Bona Fibres are alkali-resistant reinforcement glass fibres designed primarily to increase the flexural and structural strength of Bona self-levelling compounds, e.g. Bona H600. In addition, an increase in the adhesion and strength of the levelling compound is also seen. Bona Fibres do not change the handling properties of the Bona levelling compound. The use of Bona Fibres is recommended on flexible subfloors, for example nailed/screwed down planks or board floors, such as chipboard, OSB or plywood, fixed over joints or battens.

Key Benefits:

- Easy to add and mix
- Levelling behavior is unaffected.
- Bona Fibres will remain evenly distributed and will not 'float' to the surface.
- Increases the flexural and structural strength of the Bona levelling compounds

Technical Data:

Base: Alkali-resistant fibreglass
Colour: White
Tensile strength: 1700 N/mm²

BH500031

0.25 kg

50

27 boxes

Bona Expansion Strips



Bona Expansion Strips 50 are self-adhesive foam strips, used in order to avoid sound bridges between levelling compounds and building parts.

Key Benefits:

- Ideal for use with levelling compound and thin screeds
- Self-adhesive, easy and quick to install
- Very good grip
- Remains straight on the wall

Technical Data:

Product type: PE-Foam with fleece backing and fleece socket (self-bonding)
Dimensions: 20 m x 50 mm, rolls
Material thickness: 5 mm

BH500032

20 m

5

90

Underlayments

Bona U300



Bona U300 is an underlayment made of recycled fine PUR foam granules and cork, bound with PUR elastomers. Bona U300 can be used under parquet, laminate floors and other floor coverings. It will reduce the transmission of sound from footfall. It is also suitable for a light stress decoupling.

Key Benefits:

- Easy to install
- Suitable for use with various Bona adhesives

Technical Data:

Base: Fine recycled PUR granules and cork
Colour: Brown/black-grey-beige-brown
Fire protection class: Efl (EN 13501)
Impact sound reduction: Up to 19 dB

2 mm

AX36225002

30 m²

1

11

3 mm

AX36225003

20 m²

1

11

5 mm

AX36225005

16 m²

1

8



Underlayments

Bona U310



Bona U310 is a polyester spunbond fleece that reduces the stress transferred to the subfloor when laying prefabricated parquet, solid parquet and laminate on old parquet or other critical subfloors. Hairline/shrinkage cracks in mineral sub floors can be bridged up to a width of 0.5 mm. Due to its high tear resistance, the decoupling fleece reduces tensions from the subfloor and keeps them away from the subsequent top layer.

Key Benefits:

- Easy to cut
- Stress relieving
- Suitable for use with various Bona adhesives
- DIBt approval

Technical Data:

Base: Polyester spunbond
Colour: Light green
Weight: 160 g/m²
Thickness: 0.8 mm

1 mm	AX36310003	50 m ²	1	
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Bona U340



Bona U340 is a polyester fibre board underlay that reduces the stress transferred to the subfloor when installed prior to the final floor covering e.g. ceramic tiles, natural stone, wooden flooring, etc. Its high compressive strength renders it capable of tolerating high loads (up to 5.0 kN/m²). It is suitable for use in domestic and commercial premises. Additionally, acoustic dampening for all floor types is significantly improved. It is easy to cut, shape and install and is unaffected by dampness and fungal decay.

Key Benefits:

- Reduces subfloor stress
- Bridges cracks/breaks in the subfloor
- Traffic load up to 5 kN/m²
- DIBt approval

Technical Data:

Product/material: Polyester bonded Fibre board
Dimensions: 1000 x 600 x 4, 9 and 12 mm
Weight: 4 mm = 3.1 kg/m²
Compressive strength: (DIN 53456) 10 N/mm²
Bending strength: (DIN 53453) 2 N/mm²
Tensile strength: (DIN 53457) 6.0 N/mm²
Floor-load capacity: 5.0 kN/m²

4 mm	AX36340004	0.6 m ²	1	200
9 mm	AX36340009	0.6 m ²	1	100
12 mm	AX36340012	0.6 m ²	1	80

Bona U350



Bona U350 is a permanently elastic underlay that can be used for decoupling and impact sound insulation under engineered parquet. The special structure consisting of a mineral middle layer and fleece lamination on both sides, ensures a reduction of shear and tensile force between the parquet and the subfloor.

Key Benefits:

- Decoupling and impact sound insulation in one
- Low installation height
- Bridges hairline cracks in the screed
- Easy to cut
- DIBt approval

Technical Data:

Base: Mineral fillers and PUR binder with fleece lamination on both sides
Dimension: 750 x 500 mm (+/- 0,15 mm)
Board thickness: 3 mm (+/- 0,15 mm)
Basis weight: 3 Kg/m²
Thermal insulation resistance: 0.01 m²K/W (according to DIN EN 16354:2019-01)
Compressive strength: Up to 8 t/m² (acc. to DIN EN 826 (250 Pa, 0,5 mm)
Impact sound improvement: Up to 18 dB

3 mm	AX36350013	6 m ²	16	480
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PU Adhesives - Reactive

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona R200



Liquid repair material for filling hollow spots in parquet floors as well as reattaching loose elements and boards. Once injected the material expands and effectively fills up the hollow space.

Key Benefits:

- Simple solution to a difficult problem
- Excellent adhesion properties
- Contains no water or solvents

Technical Data:

Base: 1-comp PU

Drying time: 4 h

BR20005900M1BO

530 g

6

Bona R777



Bona R777 is a polyurethane parquet adhesive that hardens without shrinking, through a chemical reaction. It is especially suitable for timbers that are particularly sensitive to swelling/ moisture and for low/non-absorbent substrates.

Key Benefits:

- Water and solvent free
- No swelling of the wood
- Excellent adhesion to most substrates
- Firm texture, retains trowel pattern

Technical Data:

Base: 2-comp PU

Colour: Component A: beige

Component B: brown

Application: Notched trowel

Pot life: Approx. 50 min

Open time: Approx. 120 min

Consumption: 850–1250 g/m

BR77705000M1BO

7 kg

1

60

BR77702700M1BO

14 kg

1

32

Bona R778



Two-component, hard parquet adhesive. Bona R778 has very long open time and particularly good ridge stability that simplifies the installation of wooden planks. Containing no water or solvents, it is particularly suitable for wood species and parquet types sensitive to moisture as well as low/non-absorbent subfloors. Able to withstand very high thrust from wood movement and creates a rigid, stable floor.

Key Benefits:

- Good ridge stability
- Strong and stabilizing
- Allows load after 24 h

Technical Data:

Base: 2-comp PU

Density: 1.7 g/cm³

Colour: Component A: Beige

Component B: brown

Application: Notched trowel

Pot life: Approx. 50 min

Open time: Approx. 120 min

Consumption: 850–1250 g/m

BR77802400M1BO

10 kg

1

60



Water-based Adhesives

Bona D720



Hard dispersion based adhesive with low water content and very rapid setting properties. Suitable for a wide range of parquet installations. Free from solvents and completely odourless. Firm texture and very easy to spread.

Key Benefits:

- Rapid setting
- Retains trowel pattern
- High strength

Technical Data:

Base: 1-comp PVAC
Open time: ca. 15 min
Consumption: ca. 850–1250 g/m²

BD72002800M1BO

22 kg

1

24

Bona D750



Solvent-free, fibre-reinforced dispersion adhesive for the installation of PVC-category floors on absorbent sub-floors. It has excellent grab, and is ideal for use with PVC-category floors. Thanks to its high shear resistance, D750 helps in minimising joint formation (in e.g. PVC design tiles). For interior use only.

Key Benefits:

- High shear strength
- Quick and excellent grab
- No venting required, floor coverings can be placed directly

Technical Data:

Base: 1-comp PVAC, fibre-reinforced
Colour: Beige
Application: Notched trowel
Venting time: ca. 5 min*
Open time: ca. 30 min*
Consumption: ca. 200–300 g/m²

BD75002700M1BO

14 kg

1

32

Silane Adhesives - Reactive

Bona Quantum LVT



Bona Quantum LVT is a silane-based LVT flooring adhesive for installation of LVT- or multi-layered modular floorings according to EN 16511. The adhesive differs from conventional wet bed adhesives with its very high initial bonding strength. The floor covering is fixed immediately but can still be adjusted.

Key Benefits:

- Very high initial bonding strength
- Long open time
- Very low consumption

Technical Data:

Base: 1-comp silane modified
Colour: Beige
Application: Notched trowel
Open time: approx. 45 min
Consumption: approx. 180-250 g/m²

BRQUA0230LVTBO

8 kg

1

60



Silane Adhesives - Reactive

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona Titan



The new Bona Titan is a powerful and hard adhesive, containing revolutionary Titanium Technology with extended open time and accelerated crosslinking. Suitable for use on all types of wood floor installations, including oversized elements. Quadruple crosslinking system ensures fast, safe and complete hardening, even under unfavorable conditions.

Key Benefits:

- Light traffic possible after 4 hrs.
- Ideal for oversized planks
- Rapid strength build up

Technical Data:

Base: 1-comp silane modified**Density:** 1.7 g/cm³**Colour:** Beige**Application:** Notched trowel**Open time:** ca. 40 min**Consumption:** ca. 850-1500 g/m²

BRTIT02800M1BO	15 kg	1	44
BRTIT06809M1BO	9 kg	2	30

Bona Quantum



Bona Quantum featuring Bona's revolutionary Titanium Technology. The formula delivers outstanding strength that evolves over time – giving optimal strength once set. Its unique formula offers the advantages of both hardelastic and hard adhesive in one effective product. Bona Quantum is a great all-round product that delivers fantastic performance, whatever the job.

Key Benefits:

- Titanium crosslinking technology
- Built-in moisture barrier
- Allround usage
- High shear strength

Technical Data:

Base: Silane modified pre-polymers**Colour:** Oak tone**Application:** Notched trowel**Open time:** ca. 40 min**Consumption:** ca. 850-1500 g/m²**Consumption with Trowel Plus:** ca. 2000-2200 g/m²

BRQUA02800M1BO	15 kg	2	44
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Bona Quantum T



Bona Quantum T holds all the great benefits and performance of Quantum, but in a thicker formulation. The formula delivers outstanding strength that evolves over time – giving optimal strength once it sets. It offers the advantages of both a hard-elastic and a hard adhesive in one effective product.

Key Benefits:

- Titanium crosslinking technology
- Built-in moisture barrier
- Allround usage
- High shear strength

Technical Data:

Base: Silane modified pre-polymers**Colour:** Oak tone**Application:** Notched trowel**Open time:** ca. 40 min**Consumption:** 850-1500 g/m²**Consumption with Trowel Plus:** ca. 2000-2200 g/m²

BRQUAT2800M1BO	15 kg	1	44
BRQUAT5601M1BO	1 kg	20	36
BRQUAT5703M1BO	3 kg	6	30
BRQUAT5845M1BO	4.5 kg	4	21
BRQUAT6809M1BO	9 kg	2	30



Silane Adhesives - Reactive

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona R848



Bona R848 is an ISO 17178 standard elastic, one-component, Silane-based adhesive, suitable for dimensional, stable, multilayered and engineered parquet. Bona R848 reduces tension to the sub floor. The use of a primer is generally not necessary. The adhesive hardens due to a chemical reaction with moisture.

Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Good ridge stability

Technical Data:

Base: 1-comp silane modified

Density: 1.6 g/cm³

Colour: Beige

Shelf life: Up to two years

Application: Notched trowel

Open time: ca.. 30 min

Consumption: ca. 850–1250 g/m²

BR84802800M1BO	15 kg	1	44
BR8485601M1BO	1 kg	20	36
BR8485845M1BO	4.5 kg	4	21
BR8486809M1BO	9 kg	2	30

Bona R848T



Bona R848T is a higher viscous version of Bona R848. It is an ISO 17178 standard elastic, one-component, silane-based adhesive. Best known for its improved rib stability and quick initial bonding strength, Bona R848T can be used for the installation of solid timber floors; including overlay, parquet, blocks and engineered floors.

Key Benefits:

- Easy to apply
- Fast initial bonding strength allows load after 24 h
- Up to two year shelf life
- Perfect rip stability, no risk of hollow spots

Technical Data:

Base: 1-comp silane modified

Density: 1.6 g/cm³

Colour: Beige

Application: Notched trowel

Open time: Approx. 30 min

Consumption: ca. 850–1250 g/m²

BR848T2800M1BO	15 kg	1	44
BR848T5601M1BO	1 kg	20	36
BR848T5703M1BO	3 kg	6	30
BR848T5845M1BO	4.5 kg	4	30
BR848T1645M1BO	4.5 kg (Ø 97.5 mm)	4	21
BR848T6809M1BO	9 kg	2	30

Bona Vertical



Bona Vertical is a construction adhesive with extremely high initial bonding strength and fast setting speed for quick and easy installation. The construction adhesive can be applied to a variety of substrates and materials such as wood, stone, metal and concrete.

Key Benefits:

- Quick grab and hardening
- High strength
- Excellent adhesion properties

Technical Data:

Base: 1-comp silane modified

Colour: Beige

Application: Adhesive gun

Open time: Approx. 10 min

Application of load: 4–8 h

BRVER00300M1BO	0.5 kg	12	
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Application Tools

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Cartridge Applicator

Cartridge Applicator for 310 ml cartridges or 600 ml tubular bags (e.g. Bona Quantum T).



310 ml

AT32040000

1

600 ml

AT32042000

1

Bona OptiSpread

Bona OptiSpread System consists of the Bona OptiSpread 2.0 for the application of our 4.5 kg adhesive sausages, and the Bona OptiSpread UX for the application of our 9 kg adhesive sausages. Both applicators are equipped with a powerful 18.8 V lithium battery. The specific nozzles with 250 or 500 mm width are ideal for the fast and ergonomic installation of wood floors in both residential and commercial areas.



Key Benefits:

- For fast, ergonomic and clean application of adhesives to residential areas
- Reduces adhesive waste, empties the entire adhesive tube
- High quality, non-corrosive body

OptiSpread 2.0

AT32046051

4.5kg

OptiSpread UX

AT32046061

9 kg

ACCESSORIES

Nozzle Adapter

AT32046053

500 mm

Nozzle Adapter

AT32046054

250 mm

Thread Cap
for Nozzles

AT32046055

Spare Nozzle
1250 F

AT32046056

250 mm

Spare Nozzle
850 F

AT32046057

250 mm

Spare Nozzle
1250 F

AT32046058

500 mm

Spare Nozzle
1500 F/G

AT32046059

500 mm

Plastic Caps
for Nozzles

AT32046060

Bona Trowel 500F

Notched trowel appropriate for applying Bona R590, silane-based damp-proof membrane.



500F (A3)

AT31400280

180 x 150 mm

10

500F (A3)

AT31400380

250 x 150 mm

10



Application Tools

Type

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona Notched Trowel



Notched trowels for adhesive application.

200F (A2)	AT31413180	180 x 150 mm	10	
200F (A2)	AT31413250	250 x 150 mm	10	
850F (B3)	AT31401180	180 x 150 mm	10	
850G (B6)	AT31402180	180 x 150 mm	10	
850G (B6)	AT31402250	250 x 150 mm	10	
1000F (B8)	AT31403180	180 x 150 mm	10	
1000G (B10)	AT31404180	180 x 150 mm	10	
1000G (B10)	AT31304250	250 x 150 mm	10	
1250F (B12)	AT31405180	180 x 150 mm	10	
1250G (B13)	AT31406180	180 x 150 mm	10	
1500F (B14)	AT31409180	180 x 150 mm	10	
1500G (B16)	AT31410180	180 x 150 mm	10	

Bona Trowel Plus



Custom trowel for gluing down wood floors while establishing a moisture barrier in the same stroke in combination with Bona Quantum/Quantum T.

	AT31400170			
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Bona Master Trowel 280 mm



A basic adhesive trowel for holding notched trowels in different sizes. Application width 280 mm. To be used with Bona Notched Trowel Box.

	AT31413251	280 x 150 mm		
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Bona Notched Trowel Box 280 mm



Plastic box with 10 trowel blades to be used with Bona Master Trowel 280 mm.

TKB A2	AT31413252		10	
TKB A3	AT31413253		10	
TBK B1	AT31413254		10	



Application Tools

Type

Article Number

Packaging

Pcs/transport
packagePackage/
palletBona Master Trowel
180 mm

A basic adhesive trowel for holding notched trowels in different sizes. Application width 180 mm. To be used with Bona Notched Trowel Box.

AT31413259

180 x 145 mm

Bona Notched Trowel Box
180 mm

Plastic box with 10 trowel blades to be used with Bona Master Trowel 180 mm.

TKB B8

AT31413255

10

TKB B10

AT31413256

10

TKB B12

AT31413257

10

TKB B13

AT31413258

10

TKB B1

AT31413261

10

TKB A2

AT31413262

10

TKB A3

AT31413263

10

TKB A4

AT31413264

10

TKB A5

AT31413265

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Fillers & Repair

Bona Gap Master



Bona Gap Master is an acrylic-based mastic for sealing gaps towards skirting boards and thresholds in connection with wooden floors. It can also be used to repair damages and to fill gaps and cracks in the floor.

Key Benefits:

- Permanently elastic (max 15% tolerance)
- High initial and final bonding strength
- Odourless

Technical Data:

Material: Acrylate

Drying time: approx. 18–24 h. Full hardness is achieved after approx. 2–3 days depending on climate and size of gap.

Consumption: Depends on size of the gap.

Stone Grey	AF4411312500	310 ml	12	60
Dark Beech	AF4411311003	310 ml	12	60
Ash/Fir	AF4411311103	310 ml	12	60
Dark Oak	AF4411311203	310 ml	12	60
White	AF4411311303	310 ml	12	60
Maple	AF4411311403	310 ml	12	60
Light Beech	AF4411311503	310 ml	12	60
Light Oak	AF4411311603	310 ml	12	60
Cherry	AF4411311703	310 ml	12	60
Bog Oak	AF4411311803	310 ml	12	60
Wenge	AF4411311903	310 ml	12	60
Black	AF4411312003	310 ml	12	60
Nut	AF4411312103	310 ml	12	60
Teak	AF4411312203	310 ml	12	60

Other Products

Quartz Sand



Fine quartz sand for distribution onto wet R410 and R590. Can also be added to Bona levelling compounds for greater application thickness. Grain size 0,3 – 0,8 mm.

AX36500000	25 kg	1	40
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SANDING



The key to great sanding results lies in the perfect combination of machines and abrasives used. Bona sanding tools not only deliver exceptional results, our systems are also developed with maximum efficiency, ergonomics and safety in mind. With innovations such as dust-free sanding, we continuously strive to find new ways to improve the craftsman's working environment and process. This year we've pushed the boundaries by introducing new innovations to Bona PowerDrive Connect; Bona ErgoEdge and Bona Diamond Blades. Used in combination with Bona FlexiSand 1.9, now you can achieve even more thanks to our click-on technology, which enables you to switch between disc and brush attachment in just a minute.



1. Dust Free Sanding
2. Belt Sanders
3. Drum Sanders
4. Edgers
5. FlexiSand System
6. Supraflex
7. Buffers
8. Other Machines
9. Service Kit
10. Abrasives





SANDING | MACHINES

Dust Free Sanding

Article Number

Packaging

Pcs/transport
package

Effect

Bona DCS 70



The Bona DCS 70 is a powerful H-classified vacuum unit for dust-free sanding. Its two-step cyclonic separation and unique filter design effectively contains dust within the machine. Even changing the dust bag can be done completely dust free. With the DCS 70 connected to the sanding machine there is no need to seal off connecting rooms or cover paintings and bookshelves. In addition, it provides a cleaner, healthier working environment, compared to using regular dust bags on the sanding machine.

Key Benefits:

- Dust-free sanding
- Ergonomic design and convenient transportation
- Low power consumption
- Quick and dust free swap of dust bags
- Unique seamless dust bag solution using LongoPac

Technical Data:

Weight: 38 kg

Dimensions: 800 × 600 × 1200 mm

Dust holding capacity: 70 L

Motor power: 230 V- 50–60 Hz, 1,4kW

Airflow with 7.5 m hose: 250 m³ per hour

Coarse filter: Conical folded polyester filter, 1 m³

Fine filter: class H 13 (99.996%, 0.3 µM), 0.66 m³

Hose aperture: 35 mm diameter

Hose length: 7.5 m including connection adapters

AMO530005

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Dust Bags LongoPac



LongoPac for Bona DCS 70. 20 meters long. Sold in a set of four.

ASO539001

20 m

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Adapter Kit 1



Adapter Kit for connecting the Bona DCS 70 to non-Bona machines such as Lägler Hummel, Superhummel, Elf and Profit.

ASO539910

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Adapter Kit 2



Adapter for connecting the Bona DCS 70 to Lägler Flip.

ASO539920

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Air Adjustment Adapter



A great accessory for the DCS 70 and DCS 25 vacuums when running power tools. Increases the suction and dust pick-up while allowing more air flow-thru to ensure proper motor cooling for the vacuum.

ASO83894951

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3



Dust Free Sanding

Article Number

Packaging

Pcs/transport package

Effect

Bona DCS 50



Powerful & compact vacuum unit intended for both dry and wet cleaning. As part of the Bona Dust-Free sanding solution, DCS 50 collects the fine and hazardous wood dust from all Bona sanding machines.

Key Benefits:

- Dust-free sanding
- For both dry and wet cleaning
- Dust class M
- Power outlet with auto-start function
- Light and handy

Technical Data:

Weight: 19 kg
Dimensions: 640 × 370 × 1045 mm
Dust holding capacity: 50 L
Motor power: 230 V, 50–60 Hz, 1,38 kW
Hose length: 5 m

AM11484430

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Fleece Filter Bag



Fleece Filter bag for DCS 50.

AS3628893540

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Flat pleated filter



Universal flat pleated filter for Bona DCS 50 for both wet and dry vacuuming. Certified for dust classes M and L, with a dust containment efficiency of 99.9 %. The filter is made of PES fiber material and is rot-proof and insensitive to moisture, making it ideal for vacuuming liquids, fine dust and coarse dirt.

AS3628893550

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Bona DCS 25



The Bona DCS 25 is a powerful H-classified vacuum cleaner for dust-free sanding. It can be connected to most Bona sanding machines. It meets the highest requirements for vacuum cleaners within the construction industry today, yet it is easy to transport and bring to site.

Key Benefits:

- Dust-free sanding
- Smaller size for convenient transportation
- Low power consumption
- Electrical outlet with automatic start/stop
- 7,5 m non marking hose

Technical Data:

Weight: 20 kg
Dimensions: 550 × 500 × 1070/830 mm
Dust holding capacity: 25 L
Motor power: 230 V- 50–60 Hz, 1,45 kW
Airflow: 194 m³ per hour

AMO540000

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Fleece Dust Bag



Disposable fleece dust bag for DCS 25.

ASO540001

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SANDING | MACHINES

Belt Sanders

Bona Belt UX



Bona Belt UX handles challenging flooring jobs with excellence. It offers ergonomic handling, it is easy to transport, and easy to disassemble and reassemble. The belt sander also features a multimeter, and a specially-designed cable and hose holder. Its unique dual-speed pulley system and infinite drum pressure adjustment assure the highest sanding quality for any type of wood. For optimal dust containment, pair it with Bona DCS.

Key Benefits:

- Manoeuvrable handles
- Defined drum pressure
- Less vibration
- Easy fitting and change of paper

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 750 mm
Motor power: 2.2/4.0 kW
Total weight: 85 kg
Drum revolutions: 1850/2050 rpm

200 mm

AMK173100

230 V / 50 Hz

1

2,2 kW

Transport Cart



Transport cart that simplifies transportation of the Bona Belt UX and protects the machine wheels from damage.

ASK6999940006

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Bona CEE Adapter



Enables the Bona Belt and the Bona DCS 70 to be used with a regular 230 V cable.

ASO903670

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External Soft Start



External soft-start unit for reducing the potential for fuse breakage. For machines without built in soft- or easy-start systems. Maximum load: 3500 W.

ASO903680

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SANDING | MACHINES

Belt Sanders

Type

Article Number

Voltz/Hertz

Pcs/transport package

Effect

Bona Belt



Powerful belt sander with compact design for easy maneuvering and handling. The Bona Belt takes on any wooden floor and with its easy-start motor, only a 10 Amp fuse is needed for it to run. All adjustments can be made from the top of the machine and the sanding drum is easily changed to another width if needed. The unique drum construction makes changing abrasive belts a job done in seconds. Bona Belt has a highly efficient vacuum unit that minimizes dust. For optimal dust reduction, connect it to Bona DCS 70.

Key Benefits:

- Powerful wood floor sander
- Ergonomic design with convenient lifting and lowering of the sanding drum
- Disassembles easily for easier transportation
- Easy-start motor

Technical Data:

Drum width: 200 & 250 mm

Sanding belt size: 200 x 750 mm alt. 250 x 750 mm

Motor power: 1-phase Europe/Asia 2.2 kW

Total weight: 74 kg

Dust discharge: < 2 mg/m³ air

250 mm	AMO110000.3	230 V / 50 Hz	1	2.2 kW
200 mm	AMO110001.3	230 V / 50 Hz	1	2.2 kW

Extra Weight



An extra 7 kilos for the Bona Belt for increased stability and sanding performance.

7 kg	ASO991110		1	
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Transport Cart



Transport cart that simplifies transportation of the Bona Belt and protects the machine wheels from damage.

ASO995022			1	
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Bona Belt Lite



The Bona Belt Lite is a compact belt sander able to do great jobs for its size. Designed to provide the perfect combination of efficiency, power and agility. It can be easily disassembled into three parts, and quickly reassembled in a few simple steps. For optimal dust reduction, the Bona Belt Lite is compatible with Bona DCS 70.

Key Benefits:

- Optimal balance between weight and drum pressure
- Superior maneuverability
- Easy fitting and changing of paper

Technical Data:

Drum width: 200 mm

Sanding belt size: 200 x 750 mm

Motor power: 2.2 kW

Total weight: 60 kg

Drum revolutions: 2400 rpm

200 mm	AMK175000	230 V / 50 Hz	1	2.2 kW
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SANDING | MACHINES

Drum Sanders

Bona Scorpion



Expansion drum sanding machine designed to be a lightweight professional tool that can be easily and very safely operated by any user. Unique electrical power supply safety features such as the "dead man's grip" handle guarantee safe operation. Bona Scorpion is the perfect combination of functionality, reliability, safety and ease of use.

Key Benefits:

- Compact yet effective
- Step-less pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 480 mm
Motor power: 1.15 kW
Total weight: 45 kg
Drum revolutions: 3300 rpm

200 mm	AMK180000	230 V / 50 Hz	1	1.5 kW
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Disposable Dust Bag Large



Disposable Dust Bag for belt and expansion sanders.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

ASO991012			10	
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Bona Scorpion DCS



Delivering the same performance and ease of operation as the Bona Scorpion, the DCS version comes with the attached Dust Care System which operates on an independent switch, and it can also be connected to other machines. Bona Scorpion DCS is the perfect combination of functionality, reliability, safety, ease of use and dust-free sanding.

Key Benefits:

- DCS vacuum on board
- 3-step pressure adjustment
- Easy fitting and changing of paper
- Can fit distressing drums to texture wood floors on site

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 480 mm
Motor power: 1.3 kW + 1.2 kW (vacuum unit)
Total weight: 43 kg
Drum revolutions: 3000 rpm

200 mm	AMK185000	230 V / 50 Hz	1	1.3 kW
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Disposable Dust Bag Large



Disposable Dust Bag for Scorpion DCS.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

ASO993011			1	
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SANDING | MACHINES

Drum Sanders

Type

Article Number

Compatibility

Pcs/transport
package

Effect

Bona Capricorn



For sanding of all kinds of wooden and parquet floors by users of all proficiency levels: professionals, semiprofessionals or DIY users

Key Benefits:

- Compact, yet effective
- "Dead man" electrical safety feature on handle
- Easy fitting and changing of paper sleeve, no tools needed
- Step-less pressure adjustment

Technical Data:

Drum width: 200 mm
Sanding belt size: 200 x 551 mm
Motor power: 2.2 kW
Total weight: 94.2 kg
Drum Revolutions: 2560 rpm

200 mm	AMO190000	230 V / 50 Hz	1	2.2 kW
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Tynex Distressing Drum



Distressing drums for Belt Sanders. Tynex for fine brushing.

195 mm	ASK6099940046	Bona Belt HD	1	
195 mm	ASK2999940046	Bona Scorpion	1	

Metal Distressing Drum



Distressing drums for Belt Sanders. Metal for rough brushing.

195 mm	ASK6099940045	Bona Belt HD	1	
195 mm	ASK2999940045	Bona Scorpion	1	

**NEW
PRIMER**



A **STRONG** FOUNDATION FOR LASTING **FLOORS**

Bona Classic UX – The primer with better user experience

Bona offers a full range of premium primers, designed to complement all Bona lacquers. Now we're adding the all-new Bona Classic UX to the primer family, a primer with significantly better user experience.

To create a stunning wood floor surface and preserve the floor investment, a primer is the key. With the new Bona Classic UX you will experience easier abrasability, great filling ability, and a natural light wood colouration, creating a beautiful end result that lasts over time.



SANDING | MACHINES

Edgers

Type

Article Number

Voltz/Hertz

Pcs/transport package

Effect

Bona Edge UX



Bona Edge UX always close to everyday challenges of the flooring contractor, we listen to your experiences. Bona improves and develops innovative solutions that makes a difference, creating a new sanding experience. For professionals, by professionals.

Key Benefits:

- Easy to use
- Safety features
- Dust free sanding
- New Light technology
- Less risk of sanding marks

Technical Data:

Total weight: 15.5 kg
Sanding arm length: 130 mm/220 mm
Disc speed: 3000 rpm

130 mm	AMO230600	230 V / 50Hz		2.2 kW
220 mm	AMO230500	230 V / 50Hz		2.2 kW

Bona CombiEdge



A lightweight and flexible edge sander. Easily switches between a 120 mm short-arm edger or a 330 mm long-arm sander in just a few simple steps. The 330 mm arm provides excellent reach under deep toe kicks and radiators. The lightweight and highly efficient edge-sanding machine is also fitted with a frontal LED light for better visibility. For optimal dust reduction, the Bona CombiEdge is compatible with Bona DCS 70.

Key Benefits:

- Arm easily replaced for sanding under stairs
- Lightweight construction
- Integrated LED

Technical Data:

Disc diameter: 150 mm
Total weight: Short arm 7.5 kg; Long arm 8.3 kg
Length sanding arm: 120 /330 mm
Disc speed: 3300 rpm
Dust discharge: < 2.0 mg/m³

120 mm	AMK280100	230 V / 50 Hz	1	1.15 kW
330 mm	AMK281100	230 V / 50 Hz	1	1.15 kW
120/330 mm	AMK282010	230 V / 50 Hz	1	1.15 kW
120/330 mm	AMK282100	230 V / 50 Hz	1	1.15 kW

Bona DualEdge



Steering sander that is extremely easy to operate due to the counter-rotating 100 mm dual-head discs. The discs deliver forgiving sanding action, stability, high speed and force the dust towards the dust extractor. Bona DualEdge is equipped with a front LED for better illumination of the working area. This revolutionary concept greatly increases working speed. For optimal dust reduction, the Bona DualEdge is compatible with Bona DCS 70.

Key Benefits:

- Counter-rotating dual-head discs
- Sands close to corners – less fine sanding needed
- Lightweight construction

Technical Data:

Disc diameter: 100 mm
Total weight: 9 kg
Length sanding arm: 155 mm
Disc speed: 4500 rpm

155 mm	AMK270000	230 V / 50Hz		1.15 kW
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SANDING | MACHINES

Edgers

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Disposable Dust Bag Small



Disposable Dust Bag for edge sanders.

Key Benefits:

- Rip-resistant
- Reduces airborne dust
- Easy to change

ASO992012

10

Bona CombiEdge Stair Support



Attachment to CombiEdge for making sanding of stairs easier by creating stability support.

330 mm

ASK66000030150

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Bona around the world

YMCA SPORTS FLOOR NORTH CAROLINA, USA

TURNING A SPORTS FLOOR INTO A PIECE OF ART

When US contractor, Sport Flooring Group, was to refinish and paint a YMCA basketball court in North Carolina they used products from Bona to create a stunning 24-colour sports floor in just 2 days.

A purple-hued, paint-infused Bona stain was applied to the borders before adding two coats of Bona sealer. When the painting was completed, they abraded it and applied three coats of Bona water-based finish. The one-of-a-kind sports floor was unveiled during NBA All Star Week and will hopefully bring joy to basket playing kids for many years to come.



SANDING | MACHINES

FlexiSand System

Type

Article Number

Voltz/Hertz

Pcs/transport package

Effect

Bona FlexiSand



A powerful and flexible machine that can be equipped with different drive plates for a wide variety of floor preparation jobs. Its robust construction ensures stable operation, even under heavy load. Bona FlexiSand is compatible with the Bona PowerDrive, a unique drive plate that allows powerful, direction-free sanding down to the bare wood. Available with a 1.5 and 1.9 kW motor.

Key Benefits:

- Powerful single-speed motor
- Foldable handle reduces space during transportation
- Large wheels for easy transportation
- Bona PowerDrive ready

Technical Data:

Abrasive disc speed: 147 rpm

Motor Power: 1.5/1.9 kW

Total weight: 45 kg

Height/Width/Depth: 1170 mm / 490 mm / 640mm

Ø 407 mm	AMO310002	230 V / 50 Hz	1	1.9 kW
Ø 407 mm	AMO310001	230 V / 50 Hz	1	1.5 kW

FlexiSand System

Type

Article Number

Packaging

Pcs/transport package

Package/pallet

Extra Weights



For increased power during coarse sanding with the Bona FlexiSand 1.9.

ASK3199940008	2 x 7 kg	1	
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Bona PowerDrive



Use Bona Box XL for storage and transportation

The innovative Bona PowerDrive, to be used exclusively with the Bona FlexiSand 1.9, sets a new standard in sanding down to the bare wood. Using a direction-free sanding technique, the drive combines excellent performance with easy operation. Four rotating discs sand closely to the walls reducing the need for edge sanding. The geared plate and revolving discs also deliver increased power for excellent performance in bare wood sanding when used in combination with Bona 8700 Ceramic abrasives.

Key Benefits:

- For powerful rotary sanding to bare wood
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Failsafe, no risk of drum marks and similar

Technical Data:

Compatible with: Bona FlexiSand 1.5

No. of discs: 4

Disc diam.: 150 mm

Weight: 6.7 kg

Dimensions: 410 mm / 410 mm / 93 mm

Ø 407 mm	ASK3199940997	4 x Ø 150 mm	1	
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Internal Spur Gear



Gear ring for the Bona FlexiSand 1.9. Necessary if your FlexiSand 1.9 is not already equipped with this.

Ø 407 mm	ASK3199940082	1	1	
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SANDING | MACHINES

FlexiSand System

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Tower/Spacer for Flexisand Sanding Disc

For increased stability during sanding with the Bona FlexiSand 1.9.



ASK3199942979

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Bona Quattro Disc

Four-plate disc for an excellent surface finish. Perfect for reducing and smoothing out drum marks and rotational scratches from edger machines. The Bona Quattro Disc will optimize your sanding results and is perfectly balanced for high efficiency combined with smooth end results.



Use Bona Box XL for
storage and transportation

Ø 407 mm

ASO312530

4 x Ø 150 mm

1

Bona MultiDisc

With its six-plate construction, the Bona MultiDisc creates an exceptionally smooth and flat surface finish. A tool perfect to use before staining or oiling wooden floors with pigmented oil.



Ø 125 mm

ASO312520

6 x Ø 125 mm

1

Replacement Pad Set

Replacement for broken or used pads for the Quattro Disc.



Ø 150 mm

ASO319934

4 x Ø 150 mm

4

Ø 125 mm

ASO319936

6 x Ø 125 mm

6

Bona Pad Drive

The Bona Pad Drive is delivered with the FlexiSand 1.5. A multipurpose tool that can be used to drive different pads and abrasive materials for a large number of applications including oiling, cleaning, buffing and superficial sanding.



Ø 407 mm

ASO312501

6



FlexiSand System

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona PowerDrive Connect



Use Bona Box XL for
storage and transportation

Using a unique direction-free sanding and brushing technique, Bona PowerDrive Connect combines excellent performance with easy operation. Mounted on the Bona FlexiSand, it can remove thick layers of lacquer, replacing the need for conventional belt sanding. Its click-on mount enables you to switch between disc and brush within a minute. The drive plate is easy to manoeuvre in small, confined spaces and can be used regardless of the direction of the wood.

Key Benefits:

- Flexible - one drive plate for both sanding and brushing jobs.
- Reduces need for edge sanding. Only leaves a 3 cm strip against the wall.
- Delivers a fantastically fine and smooth sanding result
- Failsafe, no risk of drum marks and similar

Technical Data:

Compatible with: Bona FlexiSand 1.9

No. of discs: 4

Disc diam.: 150 mm

Ø 407 mm	ASK3199942981	4 x Ø 150 mm	1	
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Bona PowerDrive Connect Sanding Disc



Intermediate disc for mounting velcro abrasive discs.

Ø 150 mm	ASK3199941010	1	4	
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Bona PowerDrive Connect Metal Brush



First step in a brushing sequence, for aggressive brushing.

Ø 150 mm	ASK3199941030	1	4	
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Bona PowerDrive Connect Nylon Brush



Second step in a brushing sequence, smooths the surface and removes scratches.

Ø 150 mm	ASK3199941020	1	4	
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Bona ErgoEdge Kit



Bona ErgoEdge, an accessory for the Bona Power Drive Connect that enables one to sand wider and closer to the wall than ever. With 178 mm wide curved discs one can perform 90% of all edge sanding standing upright. Kit includes 4 sanding discs, 4 interface pads and 1 distance wheel (drive plate not included).

Ø 178 mm	ASK3199942977	1	4	
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SANDING | MACHINES

FlexiSand System

Bona PowerDrive Connect Diamond Blades



Innovative discs for efficient dry stripping of old care product from resilient floors. Saves up to 60% time in comparison to standard chemical processes. The diamond coated spring metal construction creates good air flow and cool running while maintaining high sanding efficiency, allowing the floor to be sanded dry without clogging.

Ø 150 mm	ASK4099941643	1	4	
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Bona Diamond Blades Spare blades

Spare blades for the Bona PowerDrive Connect Diamond Blades.

	ASK4000030634	1	6	
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LED lamp



Two powerful LED lamps for better visibility when working with the Bona FlexiSand 1.5.

	ASO319000		1	
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Bona Steel Plates set



Designed to offer a true hard-plating option during the sanding process, combining the traditional hard-plating technique with newer multi-directional sanding.

Ø 150 mm	AX0003562	1	4	
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Bona FlexiVacuum



Bona FlexiVacuum is a part of Bona's Dust free sanding offer, for improved working environment. It is classified in Class M according to EN 60 335-2-69, ensuring that 99,9% of the particles are removed by the filters. Can be mounted on Bona FlexiSand.

Key Benefits:

- Healthier working conditions - M Classified, health hazardous dust EN 60335-2-69.
- Electrical power outlet
- LED- alarm light in case of too low air flow

Technical Data:

Weight: 6kg
Collection capacity (bag):
 Approx. 10 liters wood dust
Motor: 800 W, 230 V
Air flow: 171 m³/ hour

	ASK3199940901	1	1	
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SANDING | MACHINES

FlexiSand System

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

FlexiVacuum Filter Dust Bag

Filter dust bag - M Class EN 60 335-2-69



ASO994011

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Bona Concrete Disc

Basic drive plate for fitting different types of sanding segments. Magnetic fixing for quick and easy change of segments.


Use Bona Box XL for
storage and transportation

Ø 407 mm

ASO312570

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Split Segment

Removal of polyurethane, thin adhesive residues, paint.



ASO312582

1

PCD Maxi Segment

Removal of thick adhesive residues, epoxy and carpet foam.



ASO312581

1

Diamond Segment

Removing sinter layers, preparation of concrete surfaces.



ASO312571

5



SANDING | MACHINES

Supraflex

Type

Article Number

Voltz/Hertz

Pcs/transport
packagePackage/
pallet

Bona Supraflex

Bona Supraflex is the perfect sanding companion to the Bona PowerDrive Connect, helping you with those hard-to-reach areas. It supports all functions of the Bona PowerDrive Connect and can fit both sanding discs as well as brushes. M14 tool fixture – easy to change between sanding disc to brushes.



Key Benefits:

- Powerful 1400 W motor
- Stepless speed selection (600-2100 rpm)
- Low height - Easy to reach under staircases, toe kicks and radiators
- Dust cover allows connection to Bona DCS for dust free sanding
- Noise reduction through innovative planetary and angular gears

Technical Data:

Power: 1400 W 230 V – 50/60 Hz
Speed: 600-1200 rpm (stepless)
Tool fixture: M14
Disc diameter: 150 mm
Weight: 2,6 kg

Ø 150 mm	AMF100000	1	1	
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Cup Brush Metal M14

Cup Brush Metal for use together with Bona SupraFlex sander.



Ø 80 mm	ASF100100	1	1	
Ø 120 mm	ASF100200	1	1	

Cup Brush Nylon M14

Cup Brush Nylon for use together with Bona SupraFlex sander.



Ø 120 mm	ASF100300	1	1	
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Bona Orbital

Bona Orbital is a precision sander particularly suitable for mid and fine sanding. Its compact dimensions and the low weight makes the machine easy to handle and allows you to work longer periods of time without getting tired. The Powerful brushless EC motor is characterized by low noise, high efficiency and low maintenance.



Key Benefits:

- Efficient and low-noise sanding
- Easy to operate
- Smart and handy carrying box
- Gentle for your hand and arm
- Mid and fine sanding

Technical Data:

Power: 1400 W 230 V – 50/60 Hz
Speed: 4000-10000 rpm
Disc diameter: 150 mm
Weight: 1,15 kg

Ø 150 mm	AMO300001	1	1	
----------	-----------	---	---	--

Bona Fusion Pad

Bona Fusion Pad for Bona Orbital or other Orbital Sander with universal thread: with burnished screw 5/16 "UNF and washers. Ø 150 mm



Medium

Hard

Medium	AA69011000	1	1	
Hard	AA69012000	1	1	



SANDING | MACHINES

Buffers

Type

Article Number

Volt/Hertz

Pcs/transport package

Effect

Bona Buffer



Buffing machine for a wide range of applications including fine wood sanding, cutting back grain raise, cleaning etc. Its reliable and asymmetrically placed 1600W motor ensures steady and stable operation. Simple construction and easy to use with fully adjustable handle height and large transportation wheels. Comes without driving plate.

Technical Data:

Motor type: 1.6 kW, 1 phase, 230V/50Hz

Abrasive disc speed: 120 rpm

Total weight: 33 kg

Ø 407 mm

AMC739000B

220-240 V /
50 Hz

1

1.6kW

Extra Weight



To be mounted on Bona Buffer for extra pressure.

5.7 kg

ASC3611478

1

Bona Mini Buffer



Single-speed buffing machine for basic buffing and superficial sanding of finished surfaces. Smooth running and features an anti-vibration system for ease of use. The handle can be lowered for use under stairs and tables.

Technical Data:

Weight: 13 kg

Ø 300 mm

AMC718010

240 V /
50-60 Hz

1

290 W

Drive Disc



Drive disc for Bona Mini Buffer.

Ø 300 mm

ASC718070

1

Bona Mini Buffer Microfiber Pad



Microfibre pad

ASC718906

Ø 300 mm

1



SANDING | MACHINES

Buffers

Vacuum Sealing Ring



Dust skirt for Bona Buffer to prevent dust escape.

Ø 407 mm

ASC74765

1

Dust Bag – Paper



Disposable paper dust bag for the Bona Buffer vacuum unit.

ASC25430

1

Dust Bag – Cloth



Reusable cloth filter bag for the Bona Buffer vacuum unit.

ASC025435

1

Drive Disc



With grip hooks for driving pads for the Bona Buffer unit.

Ø 407 mm

ASC742069

1

Sanding Disc



Sanding disc for attaching double-sided abrasive discs on the Bona Buffer unit.

Ø 407 mm

ASC742077

1

Quattro Disc



Four-plate sanding disc for Bona Buffer.

Ø 407 mm

ASC742080

4 x Ø 150 mm

1



SANDING | MACHINES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Other Machines

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Power Stripper



Can be operated either by hand or as a floor stripper with extension handle. Easy operation by the use of a foot switch. Adjustable hand-grips for easy fit. For removing bonded floor coverings on foam, textile, parquet, semi-flexible tiles or PVC.

Technical Data:

Working width: 210 mm

Power: 2.0 kW

Oscillations: 6500 U/min

Weight: 12.8 kg

Noise level: 85 dB (A)

AM43021000

1

Fein MultiMaster saw blades



AS440080014



AS440080015

Saw blades and accessories for Fein MultiMaster.

65 mm, E-cut
precisions

AS44008014

2

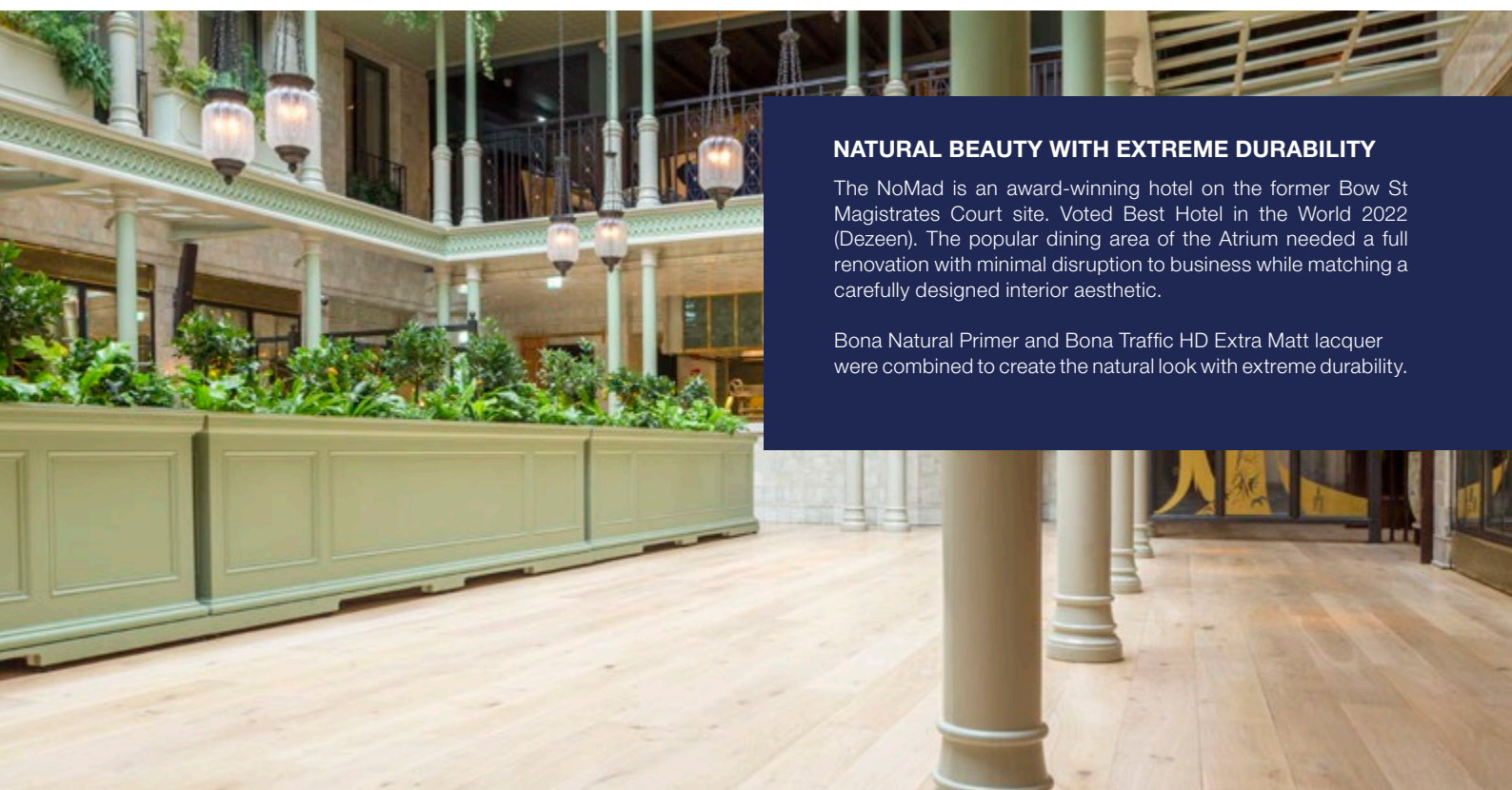
35 mm, E-cut

AS44008015

1

Bona around the world

THE NOMAD HOTEL, LONDON, GREAT BRITAIN



NATURAL BEAUTY WITH EXTREME DURABILITY

The NoMad is an award-winning hotel on the former Bow St Magistrates Court site. Voted Best Hotel in the World 2022 (Dezeen). The popular dining area of the Atrium needed a full renovation with minimal disruption to business while matching a carefully designed interior aesthetic.

Bona Natural Primer and Bona Traffic HD Extra Matt lacquer were combined to create the natural look with extreme durability.



SANDING | MACHINES

Service Kit

Type

Article Number

Packaging

Spare parts included

Bona Service Kit Flexisand



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Flexisand as well as clear instructions for easy replacement.

Kit includes:

- Complete Suction Pipe
- Dusttube clip incl. screws
- Dust skirt
- Gas Spring
- Rubber Bumper
- Rubber Bumper Adhesive
- Velcrostrip + screws

Bona Flexisand

ASK3199949000

1

7

Bona Service Kit Belt UX



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Belt UX as well as clear instructions for easy replacement.

Kit includes:

- Cable holder
- Disposable Dustbag, Large
- Drive Belt Drum XL
- Drive Belt L

Bona Belt UX

ASK2099949001

1

4

Bona Service Kit Belt HD



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Belt HD as well as clear instructions for easy replacement.

Kit includes:

- Cable Holder
- Caster Rubber backwheel
- Caster Rubber Side Wheel
- Disposable Dustbag, Large
- Drive Belt Drum XL
- Drive Belt L

Bona Belt HD

ASK2099949000

1

6

Bona Service Kit Belt



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Belt as well as clear instructions for easy replacement.

Kit includes:

- Hinge for sidecover
- Arbor Wrench
- Poly-V Belt L
- Poly-V Belt XL (Drum)
- Disposable Dustbag, Large
- Cable holder

Bona Belt

ASK1199949000

1

6



Service Kit

Type

Article Number

Packaging

Spare parts included

Bona Service Kit Edge UX 130 mm



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Edge UX as well as clear instructions for easy replacement.

Kit includes:

- Cogged Belt 130 mm
- Pulley
- Velcro Disc
- Wheel
- Disposable Dustbag, Large
- Cable holder

Bona Edge UX 130 mm

ASK7299949000

1

6

Bona Service Kit Edge UX 220 mm



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Edge UX as well as clear instructions for easy replacement.

Kit includes:

- Cogged Belt 220 mm
- Pulley
- Velcro Disc
- Wheel
- Disposable Dustbag, Large
- Cable holder

Bona Edge UX 130 mm

ASK7299949001

1

6

Bona Service Kit CombiEdge



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona CombiEdge as well as clear instructions for easy replacement.

Kit includes:

- Carbon brush
- Extention cable orange
- Belt Short
- Belt Long
- Velcro Disc
- Disposable Dustbag, Small

Bona Belt

ASK6699949000

1

6

Bona Service Kit Edge XL



To make life easy, you can now perform basic service by yourself on a regular basis. Based on experience on what requires attention, Bona has put together service kits with the most common spare parts for Bona Edge XL as well as clear instructions for easy replacement.

Kit includes:

- Velcro Disc 178mm
- Wheel complete
- Carbon brush
- Extention cable orange
- Cogged Belt 220 mm
- Disposable Dustbag, Small

Bona Edge U

ASK2399949000

1

6



SANDING | ABRASIVES

Superior — Ceramic Mix

Dimension

Grit

Article Number

Packaging

Pcs/transport package

Superior abrasive made of ceramic grits for easy removal of hard lacquers, carpet residue and for flattening highly uneven timber. Together with the smoother Bona 8300 Series, it creates an optimal system for high sanding performance combined with an excellent surface finish. The ceramic Aluminium oxide grits used on the abrasives are close to diamonds in hardness ensuring extremely long-lasting abrasives with maintained aggressiveness. Polyester cloth backing for outstanding strength and dimensional stability. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Developed exclusively for wooden floors
- For heavy-duty sanding applications
- Superior durability
- Extreme aggression

Bona 8700 Belt



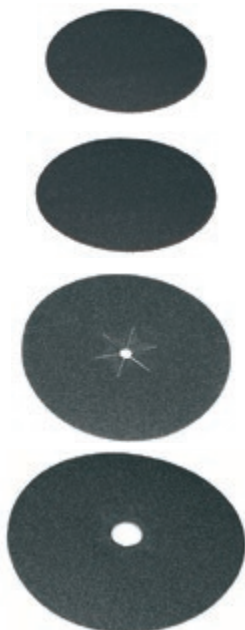
200 x 750 mm	Grit 36	AAS469500363	1	1
200 x 750 mm	Grit 50	AAS469500503	1	1
250 x 750 mm	Grit 36	AAS469600363	1	1
250 x 750 mm	Grit 50	AAS469600503	1	1

Bona 8700 Roll



203 mm x 10 m	Grit 36	AAS470700361	1	1
203 mm x 10 m	Grit 50	AAS470700501	1	1
254 mm x 10 m	Grit 36	AAS470800361	1	1
254 mm x 10 m	Grit 50	AAS470800501	1	1
305 mm x 10 m	Grit 36	AAS470900361	1	1
305 mm x 10 m	Grit 50	AAS470900501	1	1

Bona 8700 Ceramic Disc



Ø 100 mm	Grit 36	AAS472800365	1	25
Ø 100 mm	Grit 50	AAS472800505	1	25
Ø 125 mm	Grit 36	AAS471600365	1	25
Ø 125 mm	Grit 50	AAS471600505	1	25
Ø 150 mm	Grit 36	AAS471700365	1	25
Ø 150 mm	Grit 50	AAS471700505	1	25
Ø 178 mm	Grit 36	AAS471800365	1	25
Ø 178 mm	Grit 50	AAS471800505	1	25



SANDING | ABRASIVES

Superior — Green Ceramic

Dimension

Grit

Article Number

Packaging

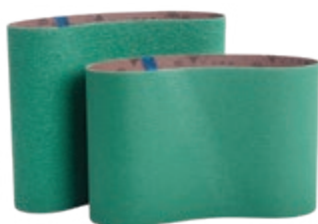
Pcs/transport
package

Bona Green Ceramic Abrasives are comprised of a combination of ceramic and aluminum oxide grit materials, making them extremely aggressive, offering outstanding productivity. Compared to other competitive ceramic abrasives, Bona Green Ceramic Abrasives cut 30% faster and last up to 50% longer.

Key Benefits:

- Cuts 30% faster than any other competitive abrasive
- Lasts up to 50% longer than any other competitive ceramic abrasive

Bona 8600 Green Ceramic Belt



200 mm x 750 mm	Grit 36	AAS860700363	1	5
200 mm x 750 mm	Grit 50	AAS860700503	1	10
200 mm x 750 mm	Grit 60	AAS860700603	1	10
200 mm x 750 mm	Grit 80	AAS860700803	1	10
200 mm x 750 mm	Grit 100	AAS860701003	1	10
200 mm x 750 mm	Grit 120	AAS860701203	1	10
250 mm x 750 mm	Grit 36	AAS860800363	1	10
250 mm x 750 mm	Grit 50	AAS860800503	1	10
250 mm x 750 mm	Grit 80	AAS860800803	1	10
250 mm x 750 mm	Grit 100	AAS860801003	1	10
250 mm x 750 mm	Grit 120	AAS860801203	1	10

Bona 8600 Green Ceramic Disc



Ø 150 mm	Grit 36	AAS860300365	1	25
Ø 150 mm	Grit 50	AAS860300506	1	25
Ø 150 mm	Grit 60	AAS860300606	1	25
Ø 150 mm	Grit 80	AAS860300806	1	50
Ø 150 mm	Grit 100	AAS860301006	1	50
Ø 150 mm	Grit 120	AAS860301206	1	50
Ø 178 mm	Grit 36	AAS860400365	1	25
Ø 178 mm	Grit 50	AAS860400506	1	25
Ø 178 mm	Grit 60	AAS860400606	1	25
Ø 178 mm	Grit 80	AAS860400806	1	25
Ø 178 mm	Grit 100	AAS860401006	1	25
Ø 178 mm	Grit 120	AAS860401206	1	25



SANDING | ABRASIVES

Premium – Zircon Mix

Dimension

Grit

Article Number

Packaging

Pcs/transport
package

Premium abrasive made of an optimal blend of zirconium and silicon carbide for a perfect balance between aggressiveness and surface finish. The Bona 8300 abrasives are of very high durability and have an antistatic coating which impedes clogging and ensures cooler and longer runtime as well as better dust extraction. The character of the grit material is such that new sharp points are created during use, ensuring maintained aggressiveness throughout its lifetime. Lasts up to five times longer than conventional Aluminiumoxide abrasives. Discs have Velcro backing for simple fitting of abrasives.

Key Benefits:

- Unique composition developed exclusively for wooden floors
- Antistatic properties for minimized clogging and optimal dust extraction
- Very high durability
- High heat resistance

Bona 8300 Antistatic Belt



200 x 750 mm	Grit 24	AAS467700243	1	10
200 x 750 mm	Grit 36	AAS467700363	1	10
200 x 750 mm	Grit 40	AAS467700403	1	10
200 x 750 mm	Grit 60	AAS467700603	1	10
200 x 750 mm	Grit 80	AAS467700803	1	10
200 x 750 mm	Grit 100	AAS467701003	1	10
200 x 750 mm	Grit 120	AAS467701203	1	10
200 x 750 mm	Grit 150	AAS467701503	1	10
250 x 750 mm	Grit 24	AAS467800243	1	10
250 x 750 mm	Grit 36	AAS467800363	1	10
250 x 750 mm	Grit 40	AAS467800403	1	10
250 x 750 mm	Grit 60	AAS467800603	1	10
250 x 750 mm	Grit 80	AAS467800803	1	10
250 x 750 mm	Grit 100	AAS467801003	1	10
250 x 750 mm	Grit 120	AAS467801203	1	10

Bona 8300 Antistatic Sleeve



200 x 551 mm	Grit 24	AAS467600243	1	10
200 x 551 mm	Grit 36	AAS467600363	1	10
200 x 551 mm	Grit 40	AAS467600403	1	10
200 x 551 mm	Grit 60	AAS467600603	1	10
200 x 551 mm	Grit 80	AAS467600803	1	10
200 x 551 mm	Grit 100	AAS467601003	1	10
200 x 551 mm	Grit 120	AAS467601203	1	10



SANDING | ABRASIVES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Premium — Zircon Mix

Dimension

Grit

Article Number

Packaging

Pcs/transport
package

Bona 8300
Antistatic Roll



203 mm x 25 m	Grit 24	AAS466300241	1	1
203 mm x 25 m	Grit 36	AAS466300361	1	1
203 mm x 25 m	Grit 40	AAS466300401	1	1
203 mm x 25 m	Grit 60	AAS466300601	1	1
203 mm x 25 m	Grit 80	AAS466300801	1	1
203 mm x 25 m	Grit 100	AAS466301001	1	1
203 mm x 25 m	Grit 120	AAS466301201	1	1
254 mm x 25 m	Grit 24	AAS466400241	1	1
254 mm x 25 m	Grit 36	AAS466400361	1	1
254 mm x 25 m	Grit 40	AAS466400401	1	1
254 mm x 25 m	Grit 60	AAS466400601	1	1
254 mm x 25 m	Grit 80	AAS466400801	1	1
254 mm x 25 m	Grit 100	AAS466401001	1	1
254 mm x 25 m	Grit 120	AAS466401201	1	1

Bona around the world

THE LODGE BAR, QUEENSTOWN, NEW ZEALAND

NATURAL BEAUTY

Set within the outstanding natural beauty of New Zealand's Lake Wakatipu area, The Lodge Bar celebrates the region with its offering of the finest New Zealand wines and a menu using fresh local ingredients.

To create a stylish interior that reflects the surrounding scenery, Auckland-based design studio, Pennant & Triumph chose wide planks in French Oak for the floors.



SANDING | ABRASIVES

Premium – Zircon Mix

Dimension

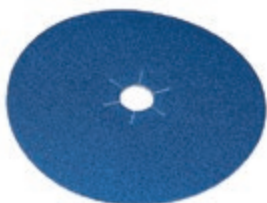
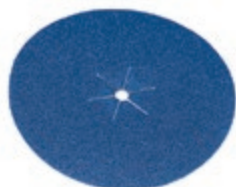
Grit

Article Number

Packaging

Pcs/transport
package

Bona 8300
Antistatic Disc



Ø 100 mm

Grit 36

AAS472700365

1

25

Ø 100 mm

Grit 60

AAS472700606

1

50

Ø 100 mm

Grit 80

AAS472700806

1

50

Ø 100 mm

Grit 100

AAS472701006

1

50

Ø 100 mm

Grit 120

AAS472701206

1

50

Ø 125 mm

Grit 60

AAS471200606

1

50

Ø 125 mm

Grit 80

AAS471200806

1

50

Ø 125 mm

Grit 100

AAS471201006

1

50

Ø 125 mm

Grit 120

AAS471201206

1

50

Ø 150 mm

Grit 24

AAS467500245

1

25

Ø 150 mm

Grit 36

AAS467500365

1

25

Ø 150 mm

Grit 40

AAS467500406

1

50

Ø 150 mm

Grit 60

AAS467500606

1

50

Ø 150 mm

Grit 80

AAS467500806

1

50

Ø 150 mm

Grit 100

AAS467501006

1

50

Ø 150 mm

Grit 120

AAS467501206

1

50

Ø 150 mm

Grit 24

AAS470600245

1

25

Ø 150 mm

Grit 36

AAS470600365

1

25

Ø 150 mm

Grit 40

AAS470600406

1

50

Ø 150 mm

Grit 60

AAS470600606

1

50

Ø 150 mm

Grit 80

AAS470600806

1

50

Ø 150 mm

Grit 100

AAS470601006

1

50

Ø 150 mm

Grit 120

AAS470601206

1

50

Ø 178 mm

Grit 24

AAS467400245

1

25

Ø 178 mm

Grit 36

AAS467400365

1

25

Ø 178 mm

Grit 40

AAS467400406

1

50

Ø 178 mm

Grit 60

AAS467400606

1

50

Ø 178 mm

Grit 80

AAS467400806

1

50

Ø 178 mm

Grit 100

AAS467401006

1

50

Ø 178 mm

Grit 120

AAS467401206

1

50

Ø 200 mm

Grit 24

AAS471100245

1

25

Ø 200 mm

Grit 36

AAS471100365

1

25

Ø 200 mm

Grit 40

AAS471100406

1

50

Ø 200 mm

Grit 60

AAS471100606

1

50

Ø 200 mm

Grit 80

AAS471100806

1

50

Ø 200 mm

Grit 100

AAS471101006

1

50

Ø 200 mm

Grit 120

AAS471101206

1

50



SANDING | ABRASIVES

Stand. — Aluminium Oxide

Dimension

Grit

Article Number

Packaging

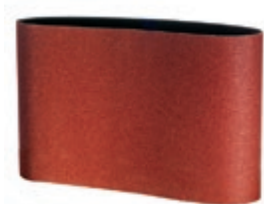
Pcs/transport
package

Standard abrasive belts of Aluminium oxide which produces a very fine surface finish. Strong cotton backing for high durability and dimensional stability. Compared to conventional Aluminium oxide abrasives, the Bona 8500 Series stands out as a highly durable and good-value alternative.

Key Benefits:

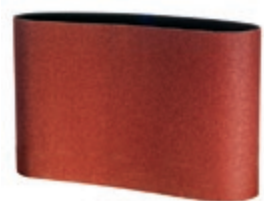
- Exceptional surface finish
- Open coat for cooler sanding
- High durability

Bona 8500 Aluminium Oxide Belt



200 mm x 750 mm	Grit 36	AAS468000363	1	10
200 mm x 750 mm	Grit 40	AAS468000403	1	10
200 mm x 750 mm	Grit 50	AAS468000503	1	10
200 mm x 750 mm	Grit 60	AAS468000603	1	10
200 mm x 750 mm	Grit 80	AAS468000803	1	10
200 mm x 750 mm	Grit 100	AAS468001003	1	10
200 mm x 750 mm	Grit 120	AAS468001203	1	10
250 mm x 750 mm	Grit 40	AAS468200403	1	10
250 mm x 750 mm	Grit 60	AAS468200603	1	10
250 mm x 750 mm	Grit 80	AAS468200803	1	10
250 mm x 750 mm	Grit 120	AAS468201203	1	10

Bona 8500 Aluminium Oxide Sleeve



200 mm x 551 mm	Grit 36	AAS467900363	1	10
200 mm x 551 mm	Grit 40	AAS467900403	1	10
200 mm x 551 mm	Grit 50	AAS467900503	1	10
200 mm x 551 mm	Grit 60	AAS467900603	1	10
200 mm x 551 mm	Grit 80	AAS467900803	1	10
200 mm x 551 mm	Grit 100	AAS467901003	1	10
200 mm x 551 mm	Grit 120	AAS467901203	1	10



SANDING | ABRASIVES

Stand. — Silicon Carbide

Dimension

Grit

Article Number

Packaging

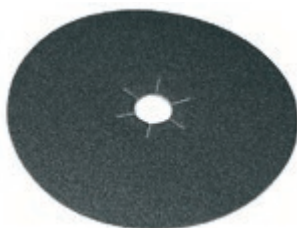
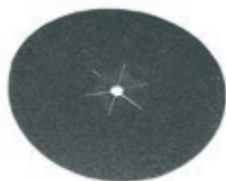
Pcs/transport
package

Standard abrasive of silicon carbide, also known as carborundum, a very hard mineral that creates new sharp points when worn ensuring maintained aggressiveness during its lifetime. This property and an open coat ensures cool running on high speed machines such as edge sanders.

Key Benefits:

- Maintained aggression when worn
- Open coat for cool sanding
- High durability

Bona 8100 Silicon Carbide Disc



Ø 100 mm	Grit 36	AAS472600365	1	25
Ø 100 mm	Grit 60	AAS472600606	1	50
Ø 100 mm	Grit 80	AAS472600806	1	50
Ø 100 mm	Grit 100	AAS472601006	1	50
Ø 100 mm	Grit 120	AAS472601206	1	50
Ø 150 mm	Grit 16	AAS466900165	1	25
Ø 150 mm	Grit 24	AAS466900245	1	25
Ø 150 mm	Grit 36	AAS466900365	1	25
Ø 150 mm	Grit 40	AAS466900406	1	50
Ø 150 mm	Grit 50	AAS466900506	1	50
Ø 150 mm	Grit 60	AAS466900606	1	50
Ø 150 mm	Grit 80	AAS466900806	1	50
Ø 150 mm	Grit 100	AAS466901006	1	50
Ø 150 mm	Grit 120	AAS466901206	1	50
Ø 150 mm	Grit 150	AAS466901506	1	50
Ø 150 mm	Grit 36	AAS468400365	1	25
Ø 150 mm	Grit 40	AAS468400406	1	50
Ø 150 mm	Grit 50	AAS468400506	1	50
Ø 150 mm	Grit 60	AAS468400606	1	50
Ø 150 mm	Grit 80	AAS468400806	1	50
Ø 150 mm	Grit 100	AAS468401006	1	50
Ø 150 mm	Grit 120	AAS468401206	1	50
Ø 178 mm	Grit 16	AAS467100165	1	25
Ø 178 mm	Grit 24	AAS467100245	1	25
Ø 178 mm	Grit 36	AAS467100365	1	25
Ø 178 mm	Grit 40	AAS467100406	1	50
Ø 178 mm	Grit 50	AAS467100506	1	50
Ø 178 mm	Grit 60	AAS467100606	1	50
Ø 178 mm	Grit 80	AAS467100806	1	50
Ø 178 mm	Grit 100	AAS467101006	1	50
Ø 178 mm	Grit 120	AAS467101206	1	50



Stand. — Silicon Carbide

Dimension

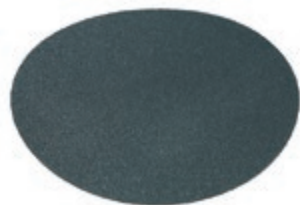
Grit

Article Number

Packaging

Pcs/transport
package

Bona 8100
Silicone Carbide Disc



Ø 200 mm	Grit 16	AAS466600165	1	25
Ø 200 mm	Grit 24	AAS466600245	1	25
Ø 200 mm	Grit 36	AAS466600365	1	25
Ø 200 mm	Grit 40	AAS466600406	1	50
Ø 200 mm	Grit 50	AAS466600506	1	50
Ø 200 mm	Grit 60	AAS466600606	1	50
Ø 200 mm	Grit 80	AAS466600806	1	50
Ø 200 mm	Grit 100	AAS466601006	1	50
Ø 200 mm	Grit 120	AAS466601206	1	50
Ø 200 mm	Grit 150	AAS466601506	1	50

Bona 8100
Double-sided Disc



Ø 407 mm	Grit 16	AAS466800163	1	10
Ø 407 mm	Grit 24	AAS466800243	1	10
Ø 407 mm	Grit 36	AAS466800363	1	10
Ø 407 mm	Grit 40	AAS466800403	1	10
Ø 407 mm	Grit 60	AAS466800603	1	10
Ø 407 mm	Grit 80	AAS466800803	1	10
Ø 407 mm	Grit 100	AAS466801003	1	10
Ø 407 mm	Grit 120	AAS466801203	1	10



SANDING | ABRASIVES

Pads – Field of use	Type	Article Number	Packaging	Package/ pallet
Colour coding for field of use	Smooth	White – backing for sanding screen. Can also be used for buffing polish. Tan (beige) – for polishing Red – for daily cleaning Green – for periodic cleaning and oil maintenance Brown – for oil application Black – for heavy duty cleaning and polish stripping		
	Rough			
Pads – Field of use	Type	Article Number	Packaging	Package/ pallet

**Bona Superpad
407 mm**



Thick pad for Bona FlexiSand 1.5 and Bona Buffer.

White	AAS867300058	Ø 407 mm x 25 mm	5
Tan	AAS867300038	Ø 407 mm x 25 mm	5
Red	AAS867300048	Ø 407 mm x 25 mm	5
Green	AAS867300028	Ø 407 mm x 25 mm	5
Brown	AAS867300068	Ø 407 mm x 25 mm	5
Black	AAS867300018	Ø 407 mm x 25 mm	5

**Bona Superpad
280 mm**



Pad for Bona Mini Buffer.

White	AA68041000	Ø 280 mm x 25 mm	5
Tan	AA68042000	Ø 280 mm x 25 mm	5
Red	AA68043000	Ø 280 mm x 25 mm	5

Bona Superpad
Incl. EAN code



Thick pad for Bona FlexiSand 1.5 and Bona Buffer.

White	AAS68011000	Ø 407 mm x 25 mm	5
Tan	AAS68012000	Ø 407 mm x 25 mm	5
Green	AAS68013000	Ø 407 mm x 25 mm	5
Black	AAS68014000	Ø 407 mm x 25 mm	5

Bona Pad 407 mm



Thin pad for Bona FlexiSand 1.5 and Bona Buffer.

White	AA68001000	Ø 407 mm x 8 mm	10
Tan	AA68002000	Ø 407 mm x 8 mm	10
Green	AA68003000	Ø 407 mm x 8 mm	10
Black	AA68004000	Ø 407 mm x 8 mm	10
Red	AA68005000	Ø 407 mm x 8 mm	10



Pads — Field of use

Bona Superpad 200 mm



Pad for Lägler Trio.

Type	Article Number	Packaging	Package/ pallet
White	AA68053000	Ø 200 mm x 8 mm	
Green	AA68054000	Ø 200 mm x 8 mm	

Bona Wool Pad



Pad for Bona FlexiSand 1.5 and Bona Buffer. The pad is made of genuine sheep wool for application of oil and polishing of oiled or waxed floors. Wool produces higher heat towards the surface compared to synthetic pads, which improves the penetration of oil into the wood and accelerates the drying process. Contains natural lanolin (wool wax) for a satin finish. Highly recommended for Bona Oils.

Key Benefits:

- 100% wool pad

	AA68071000	Ø 410 mm x 5 mm	10
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Bona Fiber Pad



Premium double sided Sanding Pad developed for aggressive cleaning and polish removal but also useful for light brushing of wooden floors.

	AA32153016	Ø 407 mm	1
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Bona Fiber Pad Velcro Backing



Fiber pad with velcro backing for aggressive cleaning and polish removal.

	AA32153180	Ø 180 mm	1
	AA32153150	Ø 150 mm	1

Scrad Pads

Bona Scrad Pad



Abrasive pad for Bona FlexiSand 1.5 and Bona Buffer. Used together with a Bona Scrad Wing it forms a unique abrasive system developed for cutting back grain raise between coats of finish. Minimizes scratches.

Dimension	Grit	Article Number	Packaging	Pcs/transport package
Ø 407 mm x 8 mm	Grit 320	AAS854303208		5



SANDING | ABRASIVES

Scrad Pads

Dimension

Grit

Article Number

Packaging

Pcs/transport package

Bona Scrad Wing

Delta shaped abrasive with Velcro backing for use together with the Bona Scrad Pad. Attach 1-2 wings.



Delta	Grit 120	AAS468601206		50
Delta	Grit 150	AAS468601506		50
Delta	Grit 220	AAS468602206		50

Screens

Dimension

Grit

Article Number

Packaging

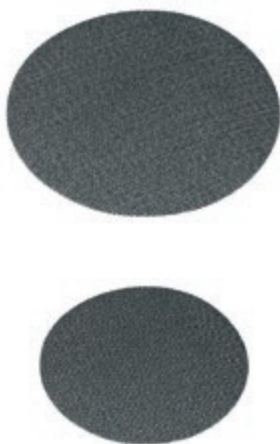
Pcs/transport package

Abrasive screen for surface preparation of wooden floors prior to coating and for cutting back grain raise after coating. High durability and low grit loss. Its open mesh structure impedes clogging and improves dust extraction.

Key Benefits:

- Non-Clogging
- Open mesh structure for improved dust extraction
- Double-Sided

Bona Sanding Screen, double-sided



Ø 407 mm	Grit 60	AAS867100603	1	10
Ø 407 mm	Grit 80	AAS867100803	1	10
Ø 407 mm	Grit 100	AAS867101003	1	10
Ø 407 mm	Grit 120	AAS867101203	1	10
Ø 407 mm	Grit 150	AAS867101503	1	10
Ø 407 mm	Grit 180	AAS867101803	1	10
Ø 407 mm	Grit 220	AAS867102203	1	10
Ø 407 mm	Grit 60	AAS67012060 *	1	10
Ø 407 mm	Grit 80	AAS67012080 *	1	10
Ø 407 mm	Grit 100	AAS67012100 *	1	10
Ø 407 mm	Grit 120	AAS67012120 *	1	10
Ø 200 mm	Grit 120	AAS903701208	1	30

* Marked with EAN label



SANDING | ABRASIVES

Diamond Abrasives

Dimension

Grit

Article Number

Packaging

Pcs/transport package

Bona Diamond Abrasive Disc



Made using the hardest sanding agents in the world, Bona Diamond Abrasives are unique, delivering unparalleled sanding efficiency, durability and surface smoothness – whether sanding on bare wood or in preparation for recoating. Because the diamond grits are hard but not sharp, the result after fine sanding is a smooth, virtually scratch-free surface.

Bona Diamond Abrasives last up to 15 times longer than competing screen or multihole sanding discs and deliver consistent performance, even after 100 m2 of sanding. And thanks to its unmatched hardness, each disc maintains its sanding performance throughout its lifetime.

Key Benefits:

- Longer lasting
- Perfect evenness
- Better surface
- Safe recoating

Ø 150 mm	Grit 80	AAS472000808	1	8
Ø 150 mm	Grit 120	AAS472001208	1	8
Ø 125 mm	Grit 240	AAS471902408	1	12
Ø 150 mm	Grit 240	AAS472002408	1	8

Bona Intermediate Pad



A pressure-equalizing foam pad that has the ability to follow the contours of the surface.

Ø 125 mm		AAS472102408	1	3
Ø 150 mm		AAS472200008	1	4

Abrasives - Delta

Dimension

Grit

Article Number

Packaging

Pcs/transport package

Delta Abrasive Paper



For Fein and Bosch.

82 x 82 x 82	Grit 40	AAS872100406	1	50
82 x 82 x 82	Grit 60	AAS872100606	1	50
82 x 82 x 82	Grit 80	AAS872100806	1	50
82 x 82 x 82	Grit 100	AAS872101006	1	50



SANDING | ABRASIVES

Abrasives	Dimension	Grit	Article Number	Packaging	Pcs/transport package
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Bona Net Ceramic



The Bona Net Ceramic is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona PowerDrive for medium sanding or removal of joint filler.

Key Benefits:

- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent on machine hole system

Technical Data:

Grit type: Ceramic Aluminiumoxide
Grit range: 80
Size: 150 mm
Backing: Knitted fabric
Coating: Electrostatic
Bonding: Resin over resin

Ø 150 mm	Grit 80	AAS473200806	1	50
Ø 150 mm	Grit 100	AAS473201006	1	50
Ø 150 mm	Grit 120	AAS473201206	1	50
Ø 178 mm	Grit 80	AAS473400806	1	50
Ø 178 mm	Grit 100	AAS473401006	1	50
Ø 178 mm	Grit 120	AAS473401206	1	50

Bona Net Alox



The Bona Net Alox is mainly intended to be used for orbital or rotary sanders, such as Supraflex SE 14-2 or similar. It can also be used attached to Bona PowerDrive for fine and medium sanding.

Key Benefits:

- Minimal clogging
- Good dust extraction
- Very high removal rate
- Independent on machine hole system

Technical Data:

Grit type: White Aluminiumoxide
Grit range: 80, 100 and 120
Size: 150 mm
Backing: Knitted fabric
Coating: Electrostatic
Bonding: Resin over resin

Ø 150 mm	Grit 80	AAS473300806	1	50
Ø 150 mm	Grit 100	AAS473301006	1	50
Ø 150 mm	Grit 120	AAS473301206	1	50
Ø 178 mm	Grit 80	AAS473500806	1	50
Ø 178 mm	Grit 100	AAS473501006	1	50
Ø 178 mm	Grit 120	AAS473501206	1	50



SANDING | ABRASIVES

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Other Abrasives

Dimension

Grit

Article Number

Packaging

Pcs/transport package

Diamond Sanding Plate



Use Bona Box XL for storage and transportation

The Diamond Sanding Plate offers efficient removal of hard lacquers and adhesive residues and can also be used for flattening uneven hardwood floors. Use as a first step prior to the standard sanding sequence when coarse sanding is needed. The design of the diamond segments counteracts clogging and ensures a sustained high removal rate.

Key Benefits:

- Minimal clogging
- Removal of hard lacquer
- Removal of tough materials on wood such as adhesive residues or old foam backing from carpets

Technical Data:

Type: Metal disc

Grit range: 30 and 70

Dimension: Ø 150 mm

Backing: Velcro Backing

Ø 150 mm	Grit 30	AS16001030	1	1
Ø 150 mm	Grit 70	AS16001070	1	1

Bona around the world

MODERN HOME, WOONHUIS, NETHERLANDS



STYLISH FLOOR RENOVATION IN MODERN HOME

In a modern home in Woonhuis, Netherlands a 200 m² wooden floor was renovated. To bring out the unique characters of the floor it was first treated with Bona Craft Oil 2K. The Floor was then treated with Bona Traffic HD Raw - to give a high level of protection while maintaining the look and feel of untreated wood.



COATINGS



Whether you're aiming for high shine, rich colour, slip resistance or durability, Bona has the ideal surface treatment for all types of floors. Since the 1970s, we have been the world's pioneer in waterborne finishes, providing low-VOC, solvent-free solutions for every wood flooring need. Bona continues to drive the development of waterborne lacquers with our latest addition, Bona Domo, developed to help and simplify the contractor's work process, making it a reliable partner for everyday use. On the following pages, you will discover all the surface treatments you need to create beautiful, durable and easy-to-manage floors.



1. Primers
2. Lacquers
3. SuperSport System
4. Oils - Wear Treatment
5. Oils - Outdoor
6. Oils - Effect Treatment
7. Fillers & Repair
8. Resilient System
9. Resilient ESD System
10. Resilient Maintenance





Primers

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona White



Primer producing a white tint look where the intensity can be controlled by applying it in one or more layers. Applied in a single layer it typically preserves the impression of raw, untreated wood. For a truly white impression, apply two or more layers. Its highly forgiving formula is designed for easy roller application.

Key Benefits:

- White tint look
- Impedes wood yellowing
- Easy roller application

Technical Data:

Base: Acrylate/polyurethane

Category: Waterborne 1-comp

Drying time: 1–2 h between coats

Applications: 1–3

Application tools: Bona Roller

Coverage: 10–12 m²/L

WB250620001

5 L

3

44

Bona Natural



Bona Natural Primer is designed to preserve/create the natural appearance of unfinished wood. Overcoat with Bona Traffic HD Raw lacquer for a truly 'unfinished' look, combined with a highly durable surface. It is quick drying and with good abrasion qualities.

Key Benefits:

- Retains the look of pure wood
- Easy roller application
- Good abrasion qualities

Technical Data:

Base: Acrylate/polyurethane

Category: Waterborne 1-comp

Drying time: 1–2 h between coats

Application: 1-2

Tools: Bona Roller

Coverage: 10-12 m²/L

WB251620001

5 L

3

44

Bona Classic UX



Characterized by simplicity in application and use being quick to dry and easy to abrade with conventional abrasives. A strong foundation for any Bona topcoat. EC1PLUS classified for very low indoor air emissions. Can be used in combination with underfloor heating.

Key Benefits:

- Medium light wood colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

Technical Data:

Base: Acrylate/polyurethane

Category: Waterborne 1-comp

Drying time: 1–2 h between coats

Application tools: Bona Roller

Coverage: 8–10 m²/L

WB100620001

5 L

3

44

Bona Classic



Provides a well-bodied surface. It creates a soft, flexible film that reduces the potential effects of side bonding and its forgiving application properties make it suitable for practically all types of wood. Bona Classic is non-yellowing.

Key Benefits:

- Light colouration
- All types of wood
- Reduces side-bonding effects
- Easy roller application

Technical Data:

Base: Acrylate

Category: Waterborne 1-comp

Drying time: 1–2 h between coats

Application tools: Bona Roller

Coverage: 8–10 m²/L

WB200013012

1 L

10

50

WB200020012

5 L

3

44



Primers

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona Intense



Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable on practically all types of wood and especially on tropical wood.

Key Benefits:

- Medium colouration
- All wood, tropical wood
- First choice for underfloor heating
- Easy roller application

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 1–2 h between coats
Applications: 1
Application tools: Bona Roller
Coverage: 8–10 m²/L

WB250020001

5 L

3

44

Bona Amber



Excellent abrasion properties. Highly suitable for floors with underfloor heating and/or moving floors such as end grain or plank floors. Suitable for oak and darker types of wood including tropical species.

Key Benefits:

- Rich colouration
- Oak, dark, tropical wood
- Good for underfloor heating
- Easy roller application

Technical Data:

Base: Polyurethane
Category: Waterborne 1-comp
Drying time: 1–2 h between coats
Application tools: Bona Roller
Coverage: 8–10 m²/L

WB255020001

5 L

3

44

Bona Quick



A high viscous primer with a gel-like consistency. Use as a first layer on untreated wood, without following abrasion. Use between coats of finish, to reduce abrasion scratches and fill small irregularities for a flawless end-finish.

Key Benefits:

- Very light colouration
- Quick drying gel
- Reduces scratches
- First layer and/or in-between
- Easy trowel application

Technical Data:

Base: Acrylate/polyurethane
Category: Waterborne 1-comp
Drying time: 20–30 min between coats
Applications: 1–3
Application tools: Stainless steel trowel
Coverage: 25–35 m²/L and application

WB074002002

5 L

1



Lacquers

Bona Traffic HD



The world's toughest and fastest drying finish for wooden floors exposed to extreme wear. You can walk on it after just 12 hours. Used in hotels, restaurants and airports worldwide, where short downtime is essential. Waterbased and very low VOC and odour. Non-yellowing.

Key Benefits:

- The ultimate choice
- Superior protection for commercial and public areas
- Extra fast, allows full traffic after just 12 hours
- Very low VOC and odour

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp

Drying time: 2–3 h between coats

Application tools: Bona Roller

Coverage: 8–10 m²/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)
- EN 71:3 compliant

Silk Matt	WT155346001	4.95 L	3	36
Matt	WT155646001	4.95 L	3	36
Extra Matt	WT155946001	4.95 L	3	36
Hardener	WH330045001	4.95 L	3	

Bona Traffic HD Raw



Its unique surface structure creates a soft, haptic feeling which is not only a pleasure to walk on but has a high slip safety making it great for homes with children and pets. Safe in both application and in use as shown in EC1PLUS classification for very low impact on the indoor air environment. Clear, non-yellowing formula.

Key Benefits:

- Keeps the look and feel of raw wood
- Lacquered protection with natural impression
- Easy and safe to apply
- High slip safety

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp

Drying time: 3–4 h between coats

Application tools: Bona Roller (AT3100100)

Coverage: 8–10 m²/lit and application

WT194846001	4.95 L	3	36
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Bona Traffic HD Anti Slip



Adds the highest standard of friction in areas where it's needed the most – like stairs, nurseries and kitchens. Superb performance against wet spills.

Key Benefits:

- Increases protection from accidental slips (R9)
- Ready to use, no mixing required, safe results
- Very low VOC

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp

Drying time: 2–3 h between coats

Application tools: Bona Roller

Coverage: 8–10 m²/lit and application

WT153946001	4.95 L	3	36
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Lacquers

Bona Mega ONE



Bona Mega ONE focuses on simplifying the craftsman's working day for quicker and easier jobs with great reliability. It brings out a nice, warm wood colouration while establishing a long-lasting protection for wooden floors in domestic and medium wear commercial environments. Clear, non-yellowing formula.

Key Benefits:

- High build characteristics
- Reduced drying time
- Excellent sanding properties
- Non-yellowing

Technical Data:

Base: Polyurethane

Category: Waterborne 2-comp

Drying time: 1-2 h between coats

Application tools: Bona Roller (11 mm)

Coverage: 8-10 m²/L and application

Silk Matt	WT300320001	5 L	3	44
Matt	WT300620001	5 L	3	44
Extra Matt	WT300920001	5 L	3	44
Silk Matt	WT300313012	1 L	12	50
Matt	WT300613012	1 L	12	50
Extra Matt	WT300913012	1 L	12	50

Bona Mega Natural



For homes and other spaces where a natural wood look is desired. Waterborne, 1-component formula. Easy to maintain surface.

Key Benefits:

- Superior protection for residential areas
- Look and feel of pure wood
- Very low VOC

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp

Drying time: 2-3 h between coats

Application tools: Bona Roller (AT3100100)

Coverage: 8-10 m²/lit and application

WT180646001	4.5 L	3	44
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Lacquers

Type

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona Mega



For offices, small shops, hotel rooms and as a premium choice for homes. Innovative, waterborne, one-component formula, that reacts with oxygen and performs like a two-component. No mixing required, use straight from the bottle. Also very good for plank floors and for floors with underfloor heating.

Key Benefits:

- Superior protection for commercial areas
- 1-component with 2-component performance
- Very good for underfloor heating*
- Very low VOC

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp

Drying time: 2–3 h between coats

Application tools: Bona Roller

Coverage: 8–10 m²/L and application

- Meets DIN 18032:2 for slip resistance gloss, silk matt & matt)
- EN 71:3 Compliant

Gloss	WT133013002	1 L	10	50
Gloss	WT133020002	5 L	3	44
Silk Matt	WT133313002	1 L	10	50
Silk Matt	WT133320002	5 L	3	44
Matt	WT133613001	1 L	10	50
Matt	WT133620001	5 L	3	44
Extra Matt	WT133920001	5 L	3	44

Bona Novia



One-component and waterborne, Bona Novia provides superior protection for floors with normal domestic wear. Can be used with or without primer. Produces an even and warm colour and is non-yellowing. Also very good for cork floors.

Key Benefits:

- Superior protection for domestic areas
- Good resistance to typical household chemicals
- Very low VOC

Technical Data:

Base: Acrylate/polyurethane

Category: Waterborne 1-comp

Drying time: 1–2 h between coats

Application tools: Bona Roller

Coverage: 8–10 m²/L and application

- EN 71:3 Compliant

Gloss	WT230020001	5 L	3	44
Silk Matt	WT230313001	1 L	10	50
Silk Matt	WT230320001	5 L	3	44
Matt	WT230613001	1 L	10	50
Matt	WT230620001	5 L	3	44



Lacquers

Bona Domo



Bona Domo is a member of the Bona family of premium finishes. With good build and a quick drying formula, it protects the wooden floor in no time. Bona Domo can be used from start to finish, both as a base- and topcoat and is easy to abrade.

Key Benefits:

- Good build
- Forgiving/easy application
- Easy to abrade
- Non-yellowing formula
- Primer and topcoat in one

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp

Drying time: 1-2 h between coats

Application tools: Bona Roller

Silk Matt	WT220320001	5 L	3	
Matt	WT220620001	5 L	3	

Bona Retarder



Bona Retarder is an additive that improves the levelling and prolongs the open time of Bona waterborne finishes, for both primers and topcoats. It is designed to be used when the indoor humidity is low and/or the temperature of the room is higher than normal. Using Bona Retarder will reduce the risk of the finish drying too quickly and leaving roller marks in the dried coat.

Key Benefits:

- Extends open time
- Facilitates application in dry and/or warm climate conditions
- Reduces risk of lap marks

WX100006001	0.2 L	12	120
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Bona Blocker



Additive for reducing bleeding from wood extracts and particularly extracts from knots as well as tannin bleed on white oak. Reduces the risk of stains developing on top of the knots and tannin bleed on white oak. One bottle is sufficient for two 5L cans of Bona White or Bona Natural Primer.

Key Benefits:

- Reduces yellowing from wood knots

Technical Data:

Mixing Ratio: 20:1 (4,8%)

Volume: 0,5L, enough for 2x5 L of paint

WH341009001	0.5 L	15	
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Filter Bag



Extra fine filter for 5 and 10 litre cans. Helps avoid dried particles from ending up on the floor, particularly if the can has been opened previously.

AT31465120	100	1000	
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SuperSport System

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona SuperSport Primer



Primer made especially for handling the flexing and movement of wooden sports floors. Provides excellent adhesion to wood and is easy to apply on large surfaces thanks to excellent levelling properties and long open time. Suitable on practically all types of wood.

Key Benefits:

- No stretched finish or “white lines”
- Excellent abrasion properties
- Extended open time

Technical Data:

Base: Polyurethane**Category:** Waterborne 1-comp**Drying time:** 2–3 h between coats**Application:** Bona Roller**Coverage:** 8–10 m²/L and application

WB251020001

5 L

3

44

Bona SuperSport HD



Finish made especially for handling the flexing and movement of wooden sports floors. Excellent levelling properties and long open time make it easy to apply on large surfaces. Approved to both of the leading standards for indoor sports floors (EN 14904:2006 & DIN 18032:2).

Key Benefits:

- High resistance to wear and scuffing
- Perfectly balanced friction
- Easy to maintain

Technical Data:

Base: Polyurethane**Category:** Waterborne 2-comp**Drying time:** 2–3 h between coats**Application:** Bona Roller**Coverage:** 8–10 m²/L and application

- Complies to EN14904:2006 and DIN 18032:2 (suitable friction for sports floors)

Gloss

WT137020001

5 L

3

36

Matt

WT137620001

5 L

3

36

Hardener

WH370045001

400 ml

3

Bona SuperSport ONE



One-component sport lacquer with oxygen crosslinking technology for durability and appearance. Premium, waterborne wood floor finish specifically formulated for professional use on wood sport floors. Provides a tough, polyurethane finish with good build. Compliant with the European standard for indoor sports surfaces for safe play.

Key Benefits:

- High resistance to wear and scuff marks
- Classified EC1 for low indoor air emissions
- Recommended by FIBA for highest level of competition

Technical Data:

Base: Oil-modified polyurethane**Category:** Waterborne 1-comp**Drying time:** Full hardness after 5 days**Application:** Bona Polyester Roller**Application rate:** 8-10 m²/litre

Gloss

WT138020001

5 L

3

44

Matt

WT138620001

5 L

3

44



SuperSport System

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona SuperSport Line Paint



Bona SuperSport Line Paint is a specialized line and court marking paint for use on finished wooden sport floors. Can be used to paint line markings but also complete court borders and zones. Available in eight mixable vibrant colours to achieve an endless array of shades.

Key Benefits:

- Quick drying
- Requires no abrasion before overcoating
- Superb opacity (hiding ability)

Technical Data:

Base: Polyurethane

Category: Waterborne 1-comp

Drying time: 1–4 between coats

Application: Fine brush or short-haired roller

Coverage: 6–10 m²/lit or 120–200 m of line-marking

	Yellow	EC801113001	1 L	1	
	Red	EC801413001	1 L	1	
	Orange	EC801213001	1 L	1	
	Light Blue	EC801813001	1 L	1	
	Dark Blue	EC801713001	1 L	1	
	Violet	EC801313001	1 L	1	
	Light Green	EC801613001	1 L	1	
	Dark Green	EC801513001	1 L	1	
	Black	EC801913001	1 L	1	
	White	EC802013001	1 L	1	

Bona SuperSport Cleaner



Concentrated slightly alkaline detergent specifically designed for frequent cleaning of indoor sports surfaces. Bona SuperSport Cleaner is gentle on the surface yet will effectively remove grease and grime, leaving no slippery or greasy film. Low foaming formula, suitable for autoscrubber as well as manual application.

Key Benefits:

- Safe on wood
- Low emission
- Leaves no slippery residue

Technical Data:

Dilution: 1:100 for general use

	WM763020001	5 L	3	44
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Bona SuperSport Deep Clean



Designed for occasional cleaning of indoor sports floors to remove black heel marks, handball glue as well as build-up of body fats and other contaminants that may make the surface slippery.

Key Benefits:

- Degreases floor and restores friction
- Removes syntetic materials from shoe soles
- Removes certain types of handball glue

Technical Data:

Dilution: 1:5

ML1	WM636020001	5 L	3	44
ML2	WM636020002	5 L	3	44



COATINGS | WOOD

Oils – Wear Treatment

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona Craft Oil



Professional wood oil with excellent saturation properties offering deep protection against wear, chemicals and moisture. Due to its high oil content and outstanding penetration properties only a single application is typically required, making surface treatment a simple and fast job. Equally suitable in homes and public environments. Safe for application on children's toys (EN 71-3). Available in neutral and in a white version.

Key Benefits:

- Extremely high degree of saturation for fast surface treatment
- Enhances the grain and colour of the wood
- Low in odour and in solvents (<4%)
- Open, breathing surface

Technical Data:

Base: Modified vegetable oils

Category: Hardening oil, 1-comp

Solids content: 96–98%

Drying time (until use): 24 h

Application: Rubber applicator,
Bona Wool pad or stainless steel trowel

Coverage: 20 m²/L

Pure	GT560115001	2.5 L	4	
Pure	GT560120001	5 L	2	
Pure	GT560113001	1 L	6	
Frost	GT561115001	2.5 L	4	
Frost	GT561113001	1 L	6	

Bona around the world

CASINO BADEN,
BADEN, AUSTRIA



THE EVENT HALL GETS A NEW LOOK

In the former summer residence of emperor Franz I, the Baden Casino was opened in the Kurhaus in 1934. It has been rebuilt several times since then and in 1995 it was reopened as the largest casino in Europe.

In 2017 the 360 m² floors in the Baden event hall were replaced with the finest solid oak parquet. With the Bona Craft Oil 2K oil in the colours frost (white tone) and ash (gray tone), a checkerboard pattern was oiled diagonally. For extra durability, it was then overcoated with 2 layers of Bona Traffic HD Silkmatt.



Oils – Wear Treatment

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona Craft Oil 2K



Performance, versatility and design – get the charming look and feel of an oiled floor, plus the protection of a finish. Bona Craft Oil 2K's unique formula, made from modified plant based oil, exhibits accelerated drying time and strengthened wear resistance. Works perfectly with a wide variety of wood species including otherwise problematic ones such as jatob, cherry, walnut and more. It delivers a beautiful and strong water- and stain-resistant surface and is ready for light use in just 8 hours.

Key Benefits:

- High performance plant-based oil
- Protects in 1 coat
- Long open-time, quick cure
- Overcoatable with Bona Traffic, Bona Traffic HD and Traffic HD Raw

Technical Data:

Base: Modified vegetable oils incl. isocyanate hardener

Category: Hardening oil, 2-comp

Solids content: 96-98%

Drying time (until use): 12 h

Application tools: Rubber applicator, short-haired roller or stainless steel trowel

Coverage: 20 m²/L

Neutral	GT570014001	1.25 L	6	
Neutral	GT570008001	400 ml	6	
Frost	GT571114001	1.25 L	6	
Frost	GT571108001	400 ml	6	
Clay	GT572114001	1.25 L	6	
Clay	GT572108002	400 ml	6	
Graphite	GT573114001	1.25 L	6	
Graphite	GT573108002	400 ml	6	
Ash	GT574114001	1.25 L	6	
Ash	GT574108002	400 ml	6	
Umbra	GT575114001	1.25 L	6	
Umbra	GT575108001	400 ml	6	
Light Grey	GT576114011	1.25 L	6	
Light Grey	GT576108001	400 ml	6	
Invisible	GT580014011	1.25 L	6	
Invisible	GT580008001	400 ml	6	
Sand	GT579114011	1.25 L	6	
Sand	GT579108001	400 ml	6	
Misty	GT581014011	1.25 L	6	
Misty	GT590608007	400 ml	6	
Driftwood	GT582014011	1.25 L	6	
Driftwood	GT582008001	400 ml	6	
Provincial	GT583014011	1.25 L	6	
Provincial	GT583008001	400 ml	6	



Oils – Wear Treatment

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona Hard Wax Oil



Natural oil, modified for superior protection of wooden floors. Produces the warm look of an oiled floor while establishing a hardwearing and stain resistant surface that is spot-repairable and easy to maintain. Unique composition formulated without questionable substances such as cobalt and ketoximes. Low in application odour for its type and easy to handle, being applicable with roller, brush and trowel. Leaves an open, breathing surface that reduces the risk of side-bonding. Highly suitable for floors with underfloor heating. Combines perfectly with Bona Craft Oil for colouring and changing the design of wooden floors.

Key Benefits:

- Tough and dirt repellent
- Excellent water resistance
- Warm colour and natural look
- Free from cobalt and ketoximes (2-butanoxime, butoxime, MEKO)

Technical Data:

Base: Modified vegetable oils

Category: Hardening oil, 1-comp

Solids content: 96–98%

Drying time (until use): 24 h

Application: Rubber applicator, Bona Woolpad or stainless steel trowel

Coverage: 20 m²/L

Silk Matt	AF3100013	1 L	6	
Silk Matt	AF3100025	2,5 L	2	
Silk Matt	AF3102010	10 L	1	
Matt	AF3600013	1 L	6	
Matt	AF3600025	2,5 L	2	
Matt	AF3602010	10 L	1	
Extra Matt	AF390013001	1 L	6	
Extra Matt	AF390015001	2,5 L	2	
Extra Matt	AF390024001	10 L	1	

Oils – Outdoor

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona Decking Oil



Bona Decking Oil is a concentrated blend of vegetable oils, modified for superior impregnation and the long-lasting protection of decking and other exterior woodwork. It enhances the natural wood grain while protecting against moisture ingress, thus reducing the potential of wood cracking and warping.

Key Benefits:

- Long-lasting protection
- Contains UV protection
- Excellent water repellence

Technical Data:

Base: Modified vegetable oils

Category: Hardening oil, 1-comp

Drying time (until use): 24 h

Application: Wide brush or mohair roller

Coverage: Approx. 20 m²/L

Neutral	GT551115001	2,5 L	4	
Neutral	GT551124001	10 L	2	
Mahogany	GT551215001	2,5 L	4	
Teak	GT551315001	2,5 L	4	
Grey	GT551515001	2,5 L	4	



Oils - Effect Treatment

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona Mix Colour



Concentrated pigment paste for water soluble coatings. Specially suitable for tweaking the colour of Bona Nordic Tone and Bona Rich Tone but can also be added in small amounts to lacquers Bona Traffic/Traffic HD or Novia to give the floor a light tint. May also be added to Mix&Fill Plus to optimize the joint colour when joint filling.

Technical Data:

Content: Concentrated pigment paste
Consumption: 250 ml for one 5 L bottle (5%) of Bona Nordic Tone or Bona Rich Tone.

Mahogany	GX504007	0.25 L	12	
Walnut	GX504107	0.25 L	12	
White	GX504207	0.25 L	12	
Grey	GX504307	0.25 L	12	
Black	GX504407	0.25 L	12	

Bona Nordic Tone



Bona Nordic Tone is a pre-treatment to Bona Craft Oil for creating the unique character of a Scandinavian white washed floor. Combine with Bona Craft Oil Frost or choose a contrasting colour for an exciting 2-dimensional effect. The colour can be changed or further intensified by adding 5% of Bona Mix Colour to the Tone.

Key Benefits:

- Light, white washed effect
- Inhibits wood yellowing
- Whiteness can be controlled by number of applications (normally only one application is necessary)

Technical Data:

Base: Emulsified oils and waxes, pigmentation
Category: Pre-treatment, 1-comp
Drying time: 1–2 h (between applications)
Application: Oil application sleeve or wide floor brush
Coverage: 8–10 m²/L and application

	WX700020001	5 L	3	44
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Bona Rich Tone



Bona Rich Tone is a pre-treatment for hardwoods, bringing out a dark, smoky wood colour*, and giving the floor a touch of sophistication. Continue with a layer of Bona Craft Oil in any colour, for an exciting 2-dimensional effect or apply Bona Hard Wax Oil directly for an elegant finish. The colour can be changed or further intensified by adding 5% of Bona Mix Colour.

*the colour is achieved by a chemical reaction to wood and results may vary between wood species. Oak in particular reveals a deep, dark colouration after treatment.

Key Benefits:

- Dark, smoky effect
- Quick drying
- Odourless

Technical Data:

Base: Alkaline solution
Category: Pre-treatment, 1-comp
Drying time: 1–2 h (between applications)
Application: Oil application sleeve
Coverage: 8–10 m²/L and application

	WX900020001	5 L	3	44
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COATINGS | WOOD & RESILIENT

Fillers & Repair

Bona Mix&Fill Plus



Time-saving gap filler with exceptional filling ability (up to 3 mm) often only requiring a single application to achieve a smooth surface. The filler is mixed with wood dust from the actual floor to be treated, producing a natural colouration that blends in with the rest of the floor. Suitable for light to medium coloured wood species.

Key Benefits:

- Exceptional filling ability
- Quick drying
- Anti-corrosive

Technical Data:

Base: Acrylate
Category: Waterborne 1-comp
Drying time (until sanding): 30–60 min
Application: Stainless steel trowel
Coverage: 8–12 m²/L

WF220020001

5 L

3

44

Bona Mix&Fill



Gap filler for gaps up to 2 mm wide, suitable for practically all types of wood. The filler is mixed with wood dust from the actual floor to be treated producing a natural colouration that blends in with the rest of the floor.

WF21001302

1 L

10

WF21002002

5 L

3

44

Bona PU Filler



2-part polyurethane filler and adhesive. Developed for quick and durable repair of resilient floorings such as PVC/LVT, Rubber and Linoleum, with great adhesion to many materials.

Key Benefits:

- Super quick hardening
- Excellent adhesion properties
- High durability

Technical Data:

Colour: Light Grey
Open Time: 3,5 min
Drying time: 30 min

ES600003250

250 ml

12

Green Mixer
Tips

ES500000110

10

10

Resilient System

Bona LinoPrime



Quick drying PUR-based primer for pore filling of deep cleaned and sanded linoleum floors. Improves levelling and smoothness of the following coat, which typically can be applied already after 1 hour.

Key Benefits:

- Fills pores and reduces absorbency
- Ultra-quick drying
- Essential for linoleum

Technical Data:

Category: Waterborne 2-comp
Drying time: 1-2 h between coats
Application tools: Bona Roller (5 or 11 mm)
Coverage: 8–10 m²/L and application

EB400620001

5 L

3

36

Hardener

EH390002001

0.2 L

3



Resilient System

Type

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona Pure



It serves as a long-term surface protection for heavily trafficked industrial and commercial areas, restoring appearance and simplifying routine maintenance. Bona Pure consists of a waterborne, clear, non-yellowing formula.

Key Benefits:

- Hardwearing PUR protection for resilient floors
- Ultra-quick drying for minimal downtime.
- Optimal application and levelling properties
- Low slip potential and slip resistance compliant to indoor sports surface

Technical Data:

Category: Waterborne 2-comp

Drying time: 2-4 h between coats

Application tools: Bona Roller (11 mm)

Coverage: 8-10 m²/L and application

Extra Matt	ES200620001	5 L	3	36
Matt	ES201620003	5 L	3	36
Hardener	ES205045001	0.45 L	3	

Bona Pure HD



Particularly suitable for thin, hard-elastic mats in locations exposed to high wear with excellent resistance to scratches and scuffs. Reduces porosity thus helping to simplify routine maintenance and keeping good floor hygiene. Waterborne, clear, non-yellowing formula.

Key Benefits:

- Extreme wear resistance
- Allows full traffic after 12h
- Clear, non-yellowing formula
- Long-lasting protection

Technical Data:

Category: Waterborne 2-comp

Drying time: 2-3 h between coats

Application tools: Bona Roller (11 mm)

Coverage: 8-10 m²/L and application

Matt	ES207920001	5 L	3	36
Hardener	ES205045011	0,45 L	3	

Bona SuperSport Pure HD



Bona SuperSport Pure HD is a hard-elastic and hardwearing PUR coating for the treatment of resilient floor coverings in sport halls.

Key Benefits:

- Tough PUR protection for resilient sport floors
- Rapid drying for minimal downtime. Back on the floor in 12 hours*
- Optimal application and levelling properties
- Compliant to EN 14904:2006 (Indoor Sport Surfaces)

Technical Data:

Category: Waterborne 2-comp

Drying time: 2-4 h between coats

Application tools: Bona Polyester Roller

Coverage: 8-10 m²/L and application

Matt	ES201620005	5 L	3	36
Hardener	ES205045001	0,45 L	3	



Resilient System

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona Pure Colour



Bona Pure Colour ensures a quick application process with accelerated drying properties and being heavily pigmented for coverage in a single coat. Bona Pure Colour is available in eight popular standard colours but can also be ordered in the full spectrum of the RAL and NCS colour palette.

Key Benefits:

- Heavily pigmented for excellent hide
- Ultra-quick drying for minimal downtime
- Available in eight popular standard colours

Technical Data:

Category: Waterborne 2-comp

Drying time: 2-4 h between coats

Application tools: Bona Roller
(5 or 11 mm)

Coverage: 10–16 m²/L and application



	Custom	EC800020001	5 L	1	
BEIGE	RAL 1001	EC813720001	5 L	1	
LIGHT IVORY	RAL 1015	EC814720001	5 L	1	
BRILLIANT BLUE	RAL 5007	EC803620001	5 L	1	
LIGHT BLUE	RAL 5012	EC805620001	5 L	1	
PIGEON BLUE	RAL 5014	EC801620001	5 L	1	
PASTEL TURQUOISE	RAL 6034	EC804620001	5 L	1	
BASALT GREY	RAL 7012	EC802620001	5 L	1	
AGATE GREY	RAL 7038	EC811720001	5 L	1	
TELEGREY	RAL 7047	EC812720001	5 L	1	
JET BLACK	RAL 9005	EC806620001	5L	1	

Bona R Creative Chips



Acrylate-based plastic chips for a livelier impression. Used in combination with Bona Pure Colour.

Salt & Pepper	ES200013501	1 kg	1	
Black & White	ES200013502	1 kg	1	
Terra-mix	ES200013503	1 kg	1	



Resilient ESD System

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona Pure ESD Clear



Bona Pure ESD Clear is a durable, highly transparent top coat able to dissipate static electricity and transport it to ground. It is used as a standalone product for renovation of existing conductive floors.

Key Benefits:

- Durable PUR protection for resilient floors
- Fast curing in only 12 hours for minimal downtime.
- Restores the conductivity of ESD floors
- Meets EN 61340-5-1:2001 standard

Technical Data:

Category: Waterborne 2-comp
Drying time: 1-3 h between coats
Application tools: Bona Roller (11 mm)
Coverage: 15-20 m²/L and application

Matt	ES251620001	5 L	3	36
Hardener	ES205045001	0.5 L	3	

Bona Pure ESD Vibrant



Used in conjunction with Bona Pure Colour ESD base paint, Bona Pure Vibrant is a durable top coat able to dissipate static electricity and transport it to ground. It has a high resistance to chemicals and common disinfectants.

Key Benefits:

- Durable PUR protection for resilient floors
- Fast curing in only 12 hours for minimal downtime.
- Restores the conductivity of ESD floors
- Meets EN 61340-5-1:2001 standard

Technical Data:

Category: Waterborne 2-comp
Drying time: 1-3 h between coats
Application tools: Bona Roller (11 mm)
Coverage: 15-20 m²/L and application

Matt	ES250620001	5 L	3	36
Hardener	ES205045011	0,45 L	3	

Bona Pure Colour ESD



Bona Pure Colour ESD is a waterborne base paint available in three versatile colours. It is heavily pigmented for exceptional coverage and is quick drying for minimal downtime. When used for renovating floors it improves the conductive properties and restore a high level of electrostatic safety.

Key Benefits:

- Heavily pigmented for exceptional coverage
- Quick-drying for minimal downtime
- Restores the conductivity of ESD floors
- Meets EN 61340-5-1:2001 standard

Technical Data:

Category: Waterborne 2-comp
Drying time: 1-3 h between coats
Application tools: Bona Polyester Roller
Coverage: 10-12 m²/L and application

PIGEON BLUE	RAL 5014	EC805620001	5 L	1	
PASTEL TURQUOISE	RAL 6034	EC801620001	5 L	1	
AGATE GREY	RAL 7038	EC804620001	5 L	1	



Resilient – Maintenance

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona PowerRemove R

Aggressive cleaning agent developed for stripping polish, dirt and old cleaning residue from resilient floor coverings such as PVC, Linoleum, LVT, or Elastomer. Quick and efficient.



Key Benefits:

- For quick removal of old maintenance coatings and contaminants
- Very high degree of efficiency
- Reduced pH prevents alkaline staining

Technical Data:

pH-value: approx. 9 (conc.)

Dilution: 1:1 – 1:5

EM703020001

5 L

3

44

Bona Clean R50

Bona Clean R50 is particularly suited for the routine cleaning of resilient flooring treated with products from the Bona Resilient System. It may be used for daily cleaning, as well as to remove severe soiling. Clean R50 is also suitable for use in automatic cleaning systems.



Key Benefits:

- Gentle, yet effective, even at low dosage
- Highly concentrated
- Low foaming

Technical Data:

pH-value: approx. 9 (conc.)

Dilution: Normal Cleaning: 50 ml to 10 L water (1:200)

Intensive Cleaning: 250 ml to 10 L water (1:40)

EM701013001

1 L

10

50

EM701020001

5 L

3

44

Bona Clean R60

Bona Clean R60 is a mild, water-soluble cleaner for the routine cleaning of resilient floors. It has dual-action properties, both cleaning and leaving a thin, protective film in one go. Clean R60 can give a subtle increase in gloss, and is compatible with the Bona Pure coating system.



Key Benefits:

- Cleaning and Maintenance in ONE
- Leaves a resolvable protective film
- Low foaming

Technical Data:

pH-value: approx. 9.5 (conc.)

Dilution: 50 ml to 10 litres water (1:200) or 1 L to 10 litres water (1:10) cold water

EP550013001

1 L

10

50

EP550020001

5 L

3

44



COATINGS | RESILIENT

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Resilient — Maintenance

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona Shield R



Bona Shield R was developed specifically for surfaces treated with a Bona Pure coating. However, it can also be used on other resilient surfaces, such as linoleum and PVC.

Key Benefits:

- High durability
- Quick drying
- Comfortable friction

Technical Data:

Dilution: Do not dilute

Drying time: 1-2 hours at 20°/60% R.H.

Matt	EP501313001	1 L	10	50
Matt	EP501320001	5 L	3	44
Gloss	EP597013001	1 L	10	50
Gloss	EP597020001	5 L	3	44

Bona around the world

SPORTS FLOOR, BALATONFÖLDVÁR SCHOOL, HUNGARY

READY IN FOUR DAYS

When the contractor MLS was commissioned to refresh the gymnasium of Balatonföldvár School, the all new Bona Resilient Floor Recoating Solution showed what can be done.

Bona®

FLOOR CARE



Proper maintenance is vital when it comes to retaining the long-lasting beauty of floors. Bona's floor care solutions are specially developed for cleaning and revitalizing your floors. Suitable for all wooden and resilient surfaces, with Bona's unique revitalizing solution floor owners can bring back the original lustre of their floors instantly, with a unique system that effectively removes the toughest dirt and scuff marks. Read more about Bona Commercial System and other best-in-class floor care solutions for both professional users and private homeowners in the following pages.



1. Deep Clean System
2. Lacquer – Maintenance
3. Oils – Maintenance





FLOOR CARE

Deep Clean System

Type

Article Number

Packaging

Pcs/transport
package

Package/
pallet

Bona PowerScrubber 2.0



The Bona Power Scrubber is a versatile and powerful scrubbing machine for cleaning of most indoor floor surfaces as well as outdoor wood deckings.

Bona PowerScrubber 2.0 enables the most effective deep-down cleaning, combined with unrivalled versatility and ease. Counter-rotating roller brushes provide deep, effective cleaning while the powerful, yet compact design of Bona PowerScrubber 2.0 delivers even more performance than most auto scrubbers, as well as the benefits of ergonomic operation, set-up and transportation. Recommended detergents: Bona Deep Clean Solution

Key Benefits:

- Effective deep clean
- Wide range of surfaces
- Ergonomic design and operation
- Easy to fill, assemble and transport
- Indoor and outdoor use

Technical Data:

Motor rating: Max 2300 W, Avg. 1900 W

Power supply: 230 V / 50 Hz

Machine weight: 34.5 kg

Scrubbing brush: 2 x 400 mm soft white nylon

Solution capacity: 10 L

Recovery tank capacity: 10 L

Dimensions: 520 mm x 470 mm x 300 mm

AM400201100

1

Roller Brush



White – For oiled or lacquered floors.

Orange – For profiled deckings.

Red – For oiled and hard wax oiled floors.

Green – Lightly abrasive roller for aggressive cleaning of oiled floors.

Black – Stone and Tiles.

White	AS3647622500	400 mm	1	
Orange	AS3647625250	400 mm	1	
Red	AS3647624580	400 mm	1	
Green	AS3647622520	400 mm	1	
Black	AS3647624810	400 mm	1	

Suction bar



Replacement suction bar including springs, for the Bona PowerScrubber. Note: Sold per piece, two are needed for a full replacement.

AS3647770970

400 mm

1

Bona Deep Clean Solution



Concentrated cleaner for thorough, deep cleaning of finished and oiled wooden floors as well as outdoor deckings. The unique formula delivers optimal cleaning efficiency and removes stubborn scuff marks without risk of staining the wood.

Key Benefits:

- Revitalizes dull, dirty floors
- Dissolves deeply ingrained dirt and stubborn scuff marks
- Optimized for Bona PowerScrubber

Technical Data:

Dilute with clean water

• Finished surfaces: 1:10

• Oiled surfaces: 1:20

• Outdoor deckings: 1:5

WM650020010

5 L

3

44



Lacquer – Maintenance

Type

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona Polish Matt



Bona Polish Matt is a waterborne maintenance coating for finished parquet. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Offers continued protection against wear without increasing gloss.

Key Benefits:

- Even, matt surface
- Requires no buffing
- High wear resistance

Technical Data:

Base: Acrylate/Polyurethane
Drying time (until use): < 1 h
Application: Bona Microfibre Applicator Pad
Coverage: 50 m²/L

Matt	WP500313006	1 L	6	50
Matt	WP500320001	5 L	3	44

Bona Polish Gloss



Bona Polish Gloss is a waterborne maintenance coating that is compatible with a wide range of surfaces including finished parquet, laminate, linoleum and PVC. Reinforced with polyurethane, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Gives the surface new lustre and continued protection against wear.

Key Benefits:

- Good adhesion to many surfaces
- Requires no buffing
- Scuff resistant
- Slip resistance compliant to DIN 18032:2

Technical Data:

Base: Acrylate/Polyurethane
Drying time (until use): < 1 h
Application: Bona Microfibre Applicator Pad
Coverage: 50 m²/L

Gloss	WP511013006	1 L	6	50
Gloss	WP511020001	5 L	3	44

Bona Remover



Concentrated polish remover with balanced pH for safe use on wooden floors. In addition to removing polish it is also effective for removing scuff marks. Low foaming and low odour. Adapted for wood but possible to use on most types of water-resistant floorings including tiles, vinyl and linoleum floors.

Key Benefits:

- Balanced stripping agent for safe use on wood
- Effective on Bona's Polishes and many other types of polish
- Concentrated

Technical Data:

pH-value: Concentrate approx. 9
Use solution: 8
Dilution: 1 litre to 1-5 litres of water (17-50% of remover)

	WM702013200	1 L	6	50
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FLOOR CARE

Lacquer – Maintenance

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona Freshen Up



Bona Freshen Up is a waterborne maintenance coating for the frequent maintenance of finished wooden floors. Based on a pure polyurethane dispersion, it leaves an exceptionally durable wear layer, making it suitable for use in both domestic and commercial environments. Bona Freshen Up is high gloss and gives dull floors new shine and luster. Meets both EN 14904:2006 and DIN 18032:2 on slip resistance.

Key Benefits:

- Wax-free maintainer
- Allows for future overcoating with waterborne finish
- High wear resistance

Technical Data:
Base: Acrylate/Polyurethane

Drying time (until use): < 1 h

Application: Bona Microfibre Applicator Pad

Coverage: 50 m²/L

WP595013106	1 L	6	50
WP595020002	5 L	3	44

Bona Cleaner



Concentrated detergent for simple and safe cleaning of finished wood and cork floors. Low foaming and equally suitable for machine cleaning and manual cleaning. Leaves no dulling or slippery residue.

Key Benefits:

- Effective yet safe on wood
- Low foaming
- Fresh smell

Dilution:

- Normal use: 1:100
- Heavily soiled floors: 1:50

WM760013006	1 L	6	50
WM760020001	5 L	3	44

Bona Oiled Wood Floor Refresher



Bona Oiled Wood Floor Refresher makes the maintenance of oiled wood floors easy. Simply pour onto surface, distribute, and let dry. The product requires no machine buffing and the floor is ready for light foot traffic in as little as 1-2 hours after application.

Key Benefits:

- Restores dry, oiled wood floors*
- Contains linseed oil
- Improves resistance to water and spills

Technical Data:
Application tools: Bona Cleaning Pad

Coverage: Approx. 40-60 m²/litre

WP605013001	1 L	6	
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FLOOR CARE

FASTENING

SANDING

COATINGS

FLOOR CARE

ACCESSORIES

Oils — Maintenance

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Bona Oil Care



Rapid drying maintenance oil for protecting and reviving oiled wooden floors. Consists of a low-viscous blend of different vegetable oils with excellent penetration ability. Replenishes the wood pores for sustained protection.

Key Benefits:

- Restores and protects
- Great coverage rate
- Quick drying
- Low viscosity, easy to spread

Technical Data:

Base: Modified vegetable oils
Category: Hardening oil, 1-comp
Drying time (until use): 12 h
Application: Bona Wool pad or cotton cloth
Coverage: 50–100 m²/L

Pure	GT525113001	1 L	12	60
Pure	GT525120001	5 L	2	50

Bona Wax Oil



Durable wax oil for periodic maintenance of oiled and hardwax oiled surfaces. Restores dry oiled floors and adds a protective layer of wax for increased resistance to water and spills.

Key Benefits:

- Quick drying
- Low in solvents and odour
- Highly water repellent

Technical Data:

Base: Modified vegetable oils and waxes
Category: Hardening oil, 1-comp
Drying time (until use): 12 h
Application: Bona Woolpad or stainless steel trowel
Coverage: 50–80 m²/L

WP615013100	1 L	12	60
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Bona Oil Soap



Detergent based on vegetable oil for frequent cleaning and maintenance of oiled wooden floors. Bona soap nourishes the surface and leaves a thin film that can be buffed for increased shine.

Key Benefits:

- Gentle on oiled surfaces
- Cleans and conditions
- Long lasting concentrate

Technical Data:

pH-value: Approx. 9
Dilution: 1:50

WM704013100	1 L	6	45
WM704020100	5 L	3	44



TOOLS & ACCESSORIES



Perfect floors can only be achieved with the right tools. Through decades of working closely with craftsmen, Bona knows exactly what is required when it comes to working with floors. That's why our tools and accessories are expertly developed for seamless compatibility with all our flooring products. From rollers and gun applicators to dust bags and floor care tools, you will find all the equipment you need for every floor task in this section.



1. Coatings
2. Fastening
3. Storage & Transportation
4. Measurement
5. Occupational Safety
6. Floor Care





TOOLS & ACCESSORIES

Coatings

Bona Microfibre Roller 11 mm



Microfibre roller for an even application of lacquer producing a low degree of foam. 11 mm pile.

25 cm	AT31002200	1	10	
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Bona Microfibre Roller 11 mm



Microfibre roller for an even application of lacquer producing a low degree of foam. 11 mm pile.

41,5 cm	AT31002600	1	5	
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Bona Microfibre Roller 5 mm



Short pile microfibre roller especially suitable for hardwax oil and waterborne paint. 5 mm pile.

25 cm	AT31120897	1	10	
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Bona SuperCoat Roller



Quality roller with a polyester pile for correct application rate of lacquer. 11 mm pile.

10 cm	AT31002310	1	10	
25 cm	AT31002325	1	1	
38 cm	AT31002338	1	1	

Bona Microfleece Roller 11 mm



Roller with dense microfleece pile for a perfectly smooth application of waterborne finishes. Includes side-guards which help maintain a consistent application rate. 11 mm pile.

25 cm	AT31001000	1	10	
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Velour Roller











Velour roller suited for the application of hardwax oil as well as epoxy.

25 cm	AT31005000	1		
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TOOLS & ACCESSORIES

Coatings

	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Edge Roller 	Small sized roller with extra large diameter for application of lacquer or paint along edges. 8 mm microfibre pile.				
	12 cm	AT31002500	1		
Roller for line marking 	Roller for painting line-markings. Large diameter in order to hold more paint.				
	55 mm	AT31006000	2		
Roller Handle – 10 cm 	Handle for 10 cm rollers.				
	10 cm	AT31004000	1		
Roller Handle – 25 cm 	Corrosive resistant handle for 25 cm rollers.				
	25 cm	AT31014001	1		
Roller Handle 30-50 cm 	Adjustable aluminium handle for 30-50 cm wide rollers.				
	30-50 cm	AT31002800	1	5	
Roller Handle– 55 cm 	Handle for 55 mm rollers.				
	55 mm	AT31006100	1		
Bona Extension Bar, quick release 	Professional extension bars in aluminium with quick-release locking function.				
	110-200 cm	AT31401002	1		
Bona Rollerbox 	Keeps the roller moist and safe during storage and transportation.				
	Red/Grey	AT31405000	1		



TOOLS & ACCESSORIES

Coatings	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Bona Brush Short Handle 	High quality brush with fine, soft bristles and hardwood handle. Suitable for line-markings and other paint jobs.	50 mm	AT31112289	1	
Bona Brush Long Handle 	High quality brush with Medium-fine bristles and extra long handle for hard to reach areas. Suitable for edge brushing with waterborne lacquers.	50 mm	AT31112020	1	
Floor Brush 	High-quality floor brush with tightly packed, fine bristles. Suitable for hard wax oil and decking oil.	22 cm	AT31101000	1	
Floor Brush Pro 	Durable floor brush with tightly packed fine bristles made specifically for applying waterborne finish, waterborne paint and lye. Supplied in a convenient cover for safe storage and transportation.	30 cm	AT953214	1	
Pad Roller shaft 	Aluminium centre shaft. Required to be able to mount maroon abrasive rollers or microfiber rollers on the Bona PowerScrubber. Sold in single pack. Two pcs are needed to fully equip the Bona PowerScrubber.		AS3647622280	1	



TOOLS & ACCESSORIES

Coatings

Applicator Handle



Swivel-head applicator handle for Applicator Sleeve.

46 cm	AT956904	1		
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Applicator Sleeve



Foam and synthetic fibre sleeve for applying waterborne finish.

46 cm	AT956903	1		
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Oil Squeegee



Oil-resistant squeegee for quick and simple application of Bona Oils. Can be attached to extension bar.

50 cm	AT31302001	1		
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Disposable Booties



Single-use plastic shoe covers.

	AT33051000	50		
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Stainless Steel Trowel



Stainless steel trowel for waterborne finishes, oils and fillers.

27 cm	AT959201	1		
35 cm	AT31360350	1		

Scraper



A floor scraper for those hard-to-reach areas such as corners, and close to the skirting board.

4 cm	AT929502	1		
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U-blade



4 cm	AT929503	1		
2 cm	AT929504	1		

Cotton Cloth








Rip-resistant cotton cloths for oiling, cleaning and buffing jobs.

50 x 55 cm	AT32086000	10 pcs		
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TOOLS & ACCESSORIES

Coatings

	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Lamella, Oak 	Oak lamellas for repairing parquet floors.				
	352 x 73 x 3,8mm	AT32901201	44 pcs		
Bona Mixing Bottle 	Mixing bottle with clear volume markings that simplify the decantation of two-component finishes. Includes markings for Bona Traffic HD, Traffic, Traffic Anti Slip, Natural 2-comp & Bona Wave.				
	max. 1.9 L	30031	72 pcs		
Hot Knife 	Butane-driven hot knife for melting wax when repairing damages in wooden floors. Reaches operating temperature directly.				
		AT32053100	1		
Bona Masking Tape 	Bona Masking Tape is sturdy enough for straight line application and flexible enough to tape circular shapes. The tape stays fixed to the floor and prevents seepage under the tape during paint application.				
	25 mm width	AX34200000	50 m	72	
Resilient shoe cover 	Blue and white resilient shoe covers.				
		AT33054000	1	100	



TOOLS & ACCESSORIES

Coatings

Bona Wax Repair Kit



Complete set for making quick and easy repairs to damaged wood, cork or laminate surfaces. The set includes 20 durable hardwax sticks and a butane-driven hot knife to melt the wax. The many different colours in the set will suit most wood types as is but it is also possible to combine waxes for a perfect match. The melted wax doesn't slump, making it possible to fill significant damages in the surface. Once set, the wax forms a hard, wear-resistant surface.

Key Benefits:

- Suitable for all types and colours of wood
- Capable of filling large scratches and cavities in the surface
- Fast repairs, repair is done and ready in a few minutes

Contents:

- Butane-driven hot knife
- 20 hard wax sticks
- Scraper
- Wiping cloth
- Needle

Wax Repair Stick

	Article Number	Pcs/transport package	Package/pallet
	AT32053600	1	
01 Transparent	AT32053001	1	
02 Pine	AT32053002	1	
03 Dark oak	AT32053003	1	
04 Beech	AT32053004	1	
05 Pear	AT32053005	1	
06 Oak	AT32053006	1	
07 Cherry	AT32053007	1	
08 Birch	AT32053008	1	
09 Light oak	AT32053009	1	
10 Ash	AT32053010	1	
11 Brown	AT32053011	1	
12 Yellow	AT32053012	1	
13 Eggshell	AT32053013	1	
14 Grey	AT32053014	1	
16 Cream	AT32053016	1	
17 Red	AT32053017	1	
19 Green	AT32053019	1	
20 Blue	AT32053020	1	
21 White	AT32053021	1	
22 Black	AT32053022	1	



TOOLS & ACCESSORIES

Fastening

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Notched Blade Handle



For application of levelling compounds. Height adjustable.

560 mm

AT31444000

1

1

Notched Blade 560 mm



For the application of levelling compounds.

R1

AT31444001

1

10

R2

AT31344402

1

10

R3

AT31344403

1

10

Bona Mixing Bucket



30-litre mixing bucket.

30 L

30033

1

Bona Water Bucket 12,5 Liter



Water bucket for several applications.

12.5 L

30034

1

Stir Stick



Stir stick for mixing two-component adhesives or primers.

80 mm

AT32051080

1

Pull Bar



Pulling iron for installation of parquet. 55 cm long.

AT32033000

1



TOOLS & ACCESSORIES

Fastening

Type

Article Number

Packaging

Pcs/transport package

Package/pallet

Spike Roller



For venting levelling compounds. 50 cm wide.

50 cm

AT32052500

1

Tapping Block



Tapping block made of polyamide for bonded installation. Without handle.

AT32038000

1

Spike Shoes



Nail shoes to be able to walk around in freshly applied material such as levelling compounds or epoxy primers.

AT32055000

1 pair

Bona Cleaning Wipes



Cleaning wipes for hard-to-remove materials. The textured tissue surface enables deep cleaning and easy dirt removal.

AT322100

72

Cork Strips



Cork strips for filling gaps between e.g. tile and wood flooring.

915 x 8 x 10 mm

AX34001001

25

915 x 10 x 15 mm

AX34002001

25

915 x 10 x 22 mm

AX34003001

25

915 x 15 x 22 mm

AX34004001

25

915 x 10 x 15 mm

AX34006001

25

Collomix stirrer DLX 152M M14



DLX mixing paddle for an optimal preparation of thin-bed mortars like Bona H600.

AT32014003

1



TOOLS & ACCESSORIES

Fastening	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
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Collomix Basket Strirrer KR 140, M14

The KR mixing paddle generates high shear forces when stirring for a lump free and homogenous mixture.



AT32014003

1

Storage & Transportation

Article Number

Packaging

Pcs/transport package

Package/pallet

Bona Box L

Hard-plastic container for storing Bona FlexiSand accessories such as drive plates and sanding discs. Dimensions: 230 x 396 x 296 mm.



AST237

1

1

Bona Box XL

Hard-plastic container for storing Bona FlexiSand accessories such as drive plates and sanding discs. Dimensions: 430 x 396 x 296 mm.



AST437

1

1

Bona Box Trolley

Trolley with large wheels for easy transportation of Bona Boxes.






AST999

1

1






TOOLS & ACCESSORIES

Measurement	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
GANN Hydromette Compact B 	Non-destructive moisture measurement for screeds.	AT37008000	1		
Surface Hardness Tester 	Surface hardness tester for screeds including guide plate.	AT37010000	1		
V-Head 	For evaluating surface evenness.	AT37012000	1		

Occupational Safety	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
Bona Antivibrate Sanding Glove 	Anti-vibration sanding gloves. Certified to reduce the risk of carpal tunnel syndrome.				
	L	AT331000L	1 pcs		
	XL	AT331000XL	1 pcs		



TOOLS & ACCESSORIES

Occupational Safety	Type	Article Number	Packaging	Pcs/transport package	Package/pallet
3M Respirator Mask, 9310 	Dust mask P1 against compact particles.	AT33011100		20	
3M Respirator Mask, 9322 	Dust mask P2 against respirable dust.	AT33012100		10	
3M Respirator Mask, 9332 	Dust mask P3 against respirable dust, with exhalation valve. Can be cleaned, therefore reusable.	AT33013100		10	
Floor Care	Type	Article Number	Packaging	Pcs/transport package	Package/pallet

Polish Applicator



Polish applicator including a fine cotton sleeve. Suitable for Bona Freshen Up and Bona Polish.

40 cm

AT31409000

1

Extra Cotton Sleeve



Waxing tool for applying Bona Freshen Up and Bona Polish.

40 cm

AT31409001

1

Commercial System Kit



Lightweight yet sturdy telescopic pole made of brushed Aluminium for superior durability. The 60 cm wide mop base is specially designed with a raised edge that helps trap dirt and increases scrubbing pressure. Delivered with 1 Dusting Pad and 1 Cleaning Pad.

60 cm

WM710013489

1

10



TOOLS & ACCESSORIES

Floor Care

Type

Article Number

Packaging

Pcs/transport
packagePackage/
pallet

Dusting Pad



Pad, designed to be used dry. Consisting of a special mix of short and long fibres with an electrostatic charge to trap and remove loose dust, dirt and debris, quickly and safely from floors.

60 cm

AX0003543

1

12

Cleaning Pad



Pad, designed to be used wet. Consisting of highly absorbent microfibre with a lot of scrubbing action for removing bonded dirt.

60 cm

AX0003544

1

12

Bona Premium Spray Mop for Wood Floors



Incredibly versatile, the Bona Premium Spray Mop for Wood Floors provides the ultimate care and protection for sealed wood floors. The pH-neutral formula is ready to use, dries quickly and leaves behind nothing but a streak-free natural shine. Forget about filling up a messy bucket - just spray for a quick and effective clean.

Key Benefits:

- Ergonomic light-weight design
- Extra-wide, swivel mop head
- Refillable bottle

Kit includes:

- Bona Spray Mop
- Bona Wood Floor Cleaner refillable bottle
- Bona Microfiber Cleaning Pad

CA201010011

Bona Wood Floor Cleaner Refill



Bona Wood Floor Cleaner in economy-sized refills, can be used for both Bona Wood Floor Cleaner trigger sprayer and refillable bottle for spray mops. It is specifically designed to remove dust, dirt and grime safely from wood floors. Its ready-to-use formula dries quickly, and doesn't leave a residue behind.

Key Benefits:

- Water-based cleaning formula dries
- Residue-free, and safe for people, pets and the planet
- Tough on dirt, gentle on floor

WM740115011

2.5 L

WM740119011

4 L



APPLICATION ADVICE



1. Lacquer System
2. Natural Wood Look
3. SuperSport System
4. Craft Oil 2K System
5. Oil System
6. Hard Wax Oil
7. Adhesive Guidelines
8. Index of Bona Adhesives



Lacquer System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand



5. 1st application – Choose one of the below Bona base coats and apply with Bona Microfibre Roller



Bona White
White washed look
1-3x with roller



Bona Natural
Look of pure wood
1-2x with roller



Bona Classic UX
The all-rounder
1-3x with roller



Bona Classic
The all-rounder
1-3x with roller



Bona Intense
Medium colouration
1x with roller



Bona Amber
Rich colourization
2x with roller



6. 2nd application – Choose one of the below Bona topcoats and apply with Bona Microfibre Roller



Domestic wear



Bona Novia
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

Heavy wear



Bona Mega
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

or



Bona Mega ONE
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

Very heavy wear



Bona Traffic HD
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

7. Intermediate sanding with Bona FlexiSand or Bona Buffer



8. 3rd application – with the same Bona topcoat as used before



9. If extreme traffic is expected, an additional application of top coat is recommended



Natural Wood Look

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand



5. 1st application – Bona Natural with Bona Microfibre Roller
(Consider adding Bona Blocker to Bona Natural for increased tannin resistance.)



Domestic wear



Bona Natural
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

Very heavy wear



Bona Natural
Consumption:
8–10 m²/lt
Drying time: 1–2 h
(20 °C, 60%)

6. 2nd application – Bona Mega Natural with Bona Microfibre Roller



Mega Natural
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

- 2nd application – Bona Traffic HD Raw with Bona Microfibre Roller



Bona Traffic HD Raw
Consumption:
8–10 m²/lt
Drying time: 3 h
(20 °C, 60%)

Mix Natural 2-comp. with
hardener – shake for 2 mins

7. Intermediate sanding with Bona FlexiSand or Bona Buffer



- Intermediate sanding with Bona FlexiSand or Bona Buffer










8. 3rd application – Bona Mega Natural



- 3rd application – Bona Traffic HD Raw



SuperSport System

1.	Sanding – Coarse and medium with Belt and Edge Sander or the Bona PowerDrive	
2.	Application – Bona Mix&Fill Plus with a trowel	Consumption: 8–12 m ² /lt Drying time: 15–30 mins (20 °C, 60%) 
3.	Sanding – Fine with Belt and Edge Sander	
4.	Sanding – Final with Bona FlexiSand or Bona Buffer	
5.	1 st Application – Bona SuperSport Primer with the Bona Microfibre Roller	SuperSport Primer Consumption: 8–10 m ² /lt Drying time: 2–3 h (20 °C, 60%) 
6.	2 nd Application – Bona SuperSport HD with the Bona Microfibre Roller	SuperSport HD Consumption: 8–10 m ² /lt Drying time: 2–3 h (20 °C, 60%) Mix SuperSport HD with SuperSport Hardener – shake for 1 min 
7.	Intermediate sanding with Bona FlexiSand or Bona Buffer	
8.	Application – Line marker with Bona SuperSport Line Paint	 SuperSport Line Paint 1 liter for approx. 80 m x 5 cm lines 1 liter for approx. 100 m x 4 cm lines
9.	Intermediate sanding with Bona FlexiSand or Bona Buffer and Bona Scrad System	
10.	3 rd and 4 th application of Bona SuperSport HD using a Bona Microfibre Roller	

Craft Oil 2K System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5. Application – Bona Craft Oil 2K

Consumption: approx. 30 m²



6. Remove surplus with cotton cloths



7. Application – Bona Traffic HD or Bona Traffic HD Raw after min 8 h (12 h for pigmented oil)

Consumption: 8–10 m²/lt
Drying time: 3–4 h
(20 °C, 60%)



8. Intermediate sanding with Scrad Pad



9. 2nd application – Using the same product as in the previous layer






Bona Traffic HD
Consumption:
8–10 m²/lt
Drying time: 2–3 h
(20 °C, 60%)

or




Bona Traffic HD Raw
Consumption:
8–10 m²/lt
Drying time: 3 h
(20 °C, 60%)

10. If extreme traffic is expected, an additional application of topcoat is recommended



Oil System

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5. Application of Bona Oil System – Choose one of the 3 treatments

Pure Oil treatment

Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood using green pad for neutral oil, or red pad for coloured oil, attached to Bona FlexiSand



Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.



Oil treatment with Bona Nordic Tone

Apply Bona Nordic Tone with an application sleeve. Leave to dry for 4–5 hours



Bona Nordic Tone
Consumption:
8–10 m²/L
Drying time: 2–3 h
(20 °C, 60%)



Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand

Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.



Oil treatment with Bona Rich Tone

Apply Bona Rich Tone with an application sleeve. Leave to dry for 4–5 hours



Bona Rich Tone
Consumption:
8–10 m²/L
Drying time: 2–3 h
(20 °C, 60%)



Fine sanding using Bona FlexiSand and Bona Scrad Pad. Remove dust with a vacuum cleaner



Apply Bona Craft Oil with rubber blade, steel trowel or Bona Wool Pad until wood is saturated



Massage oil into wood with red pad attached to Bona FlexiSand

Remove surplus oil with cotton cloth and allow to dry



For best results dry buff surface with Bona Wool Pad.

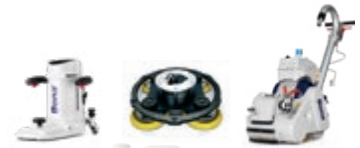


Apply a thin coat of Bona Hard Wax Oil. Allow 8–10 hours for drying



Hard Wax Oil

1. Sanding – Coarse and medium with Belt and Edge Sander or the Bona PowerDrive



2. Application – Bona Mix&Fill Plus with a trowel

Consumption: 8–12 m²/lt
Drying time: 15–30 min
(20 °C, 60%)



3. Sanding – Fine with Belt and Edge Sander



4. Sanding – Final with Bona FlexiSand or Bona Buffer



5. Matt/Silk Matt

- 5.1 1st application with Bona Hard Wax Oil.
Apply a thin layer with a Microfiber Roller

Application tool: Bona Microfiber Roller 5 mm



Bona Hard Wax Oil
Consumption: Depending on
type of wood – approx. 1 L
for 20–24 m².
Drying time: 6–8 h

- 5.2 Abrade with Bona Scrad Pad



- 5.3 2nd application: Very thin layer
with a Microfiber Roller



Adhesive Guidelines

Flooring	EN/DIN Standard	Type	Consumption g/m ²	R848	R848T	Quantum/T	Titan	D720
Parquet strip and mosaic parquet finger 1-layer (solid) unfinished elements	EN 13226	parquet strip of oak and similar wood types	1000/1250	—	✓	✓	✓	✓
	EN 13226	parquet strip of beech and similar highly-absorbent wood types	1000/1250	—	✓	✓	✓	✓
	EN 13488	mosaic parquet finger	850	✓	✓	✓	✓	✓
	EN 13228	blocks/overlay, oak or similar wood width/thickness < 5/1	1000/1250	—	✓	✓	✓	✓
	EN 13228	blocks/overlay, beech and similar highly-absorbent wood types < 5/1	1000/1250	—	—	✓	✓	✓
	EN 14761	wood flooring - solid wood parquet – vertical finger, wide finger and module brick – 10/16/22 mm	1000/1250	✓*	✓*	✓*	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, oak and similar wood types	1000	—	—	✓	✓	✓
	EN 13227	wood flooring – solid lam parquet products up to 25 x 5 cm, beech and similar highly-absorbent wood types	1000	—	—	✓	✓	✓
	EN 13629	solid hardwood flooring and solid hardwood flooring composite elements	1000	—	—	✓	✓	—
	EN 13629	wood flooring – solid lam parquet products larger than 25 x 5 cm	1250/1500	—	—	—	✓	—
1-layer parquet element, factory prefinished	EN 13488	small formats, oak and similar wood types	850	✓	✓	✓	✓	✓
	EN 13488	small formats, beech and similar highly-absorbent wood types	850	—	—	✓	✓	✓
	EN 13226	parquet strip with groove and tongue	1000/1250	—	✓	✓	✓	✓
Multilayered parquet element, factory prefinished	EN 13489	2-layer, parquet strip	1000	✓	✓	✓	✓	✓
	EN 13489	2-layer, parquet panel	1000/1250	✓	✓	✓	✓	—
	EN 13489	3-layer flooring board: < 13 mm thick	1250	✓	✓	✓	✓	✓
	EN 13489	3-layer flooring board: 10–13 mm thick, less than 1200 mm	1250	✓	✓	✓	✓	✓
	EN 13489	3-layer flooring board: 10–13 mm thick, longer than 1200 mm	1250	✓	✓	✓	✓	—
Multilayered parquet element, unfinished	EN 13489	2-layer	1000	✓	✓	✓	✓	✓
Wood block (end grain floors)	DIN 68702	Wood block RE & WE up to 40 mm thickness	1000/1500	—	—	—	✓	✓
	DIN 68702	Wood block GE > 40 mm thickness (industrial)	1250/1500	—	—	—	—	—

* R848/R848T/Quantum/Quantum T only for 16 and 22 mm

Subfloor Construction	Binding Material according to EN 13813	Type of subfloor					
Floating screed including calcium sulphate screed also with underfloor heating system and self-levelling compounds	CT	Cementitious (heated) screed	✓	✓	✓	✓	✓
	CA	Calcium sulphate (heated) screed	✓	✓	✓	✓	—
	CA	Calcium sulphate floating screed	✓	✓	✓	✓	—
	AS	Mastic asphalt, well-sanded**	✓	✓	✓	✓	—
	CT/CA	Self-levelling compounds	✓	✓	✓	✓	✓
Wooden substrate		Chipboard, OSB, plywood	—	✓	✓	✓	✓

General: Whether you use a fine or coarse trowel depends on the condition of the subfloor and the dimensions of the parquet elements

** When using Bona's silane-based adhesives, a protection primer such as R540 or Bona R410 is necessary prior to the installation of the parquet

Bona R848: can be used under suitable conditions for the installation of solid parquet, such as mosaic and block parquet with proper dimensions. Please contact your local Bona technical team for more information.

Index of Bona Adhesives

Overview of the technical properties of our reactive primers and adhesives

Product name	Base	Consumption of primer in g/m ²	Consumption as moisture barrier on CT or concrete floors in g/m ²	Barrier effect up to max. residual moisture content	Drying time in general/ Drying time in combination with our reactive adhesives
R410*	2-comp. epoxy resin	Approx. 150–250	Approx. 500 (two applications)	Yes, up to max. 5.0 cm/%	224 h with Bona silane based adhesives
R540	1-comp. polyurethane	Approx. 150–250	Approx. 300 (two applications)	Yes, up to max. 4.0 cm/%	1 h with all Bona silane based adhesives
R590*	Silane based	500	500 (with one application)	Yes, up to max. 5.0 cm/% or 90% relative air humidity	4-6 h with all Bona silane based adhesives

* The broadcasting of quartsand (grit size 0.3–0.8) is possible prior to the usage of a Bona levelling compound.

Special note:

- Bona R410 can be diluted with 20% of Bona S100 ML in order to achieve a deeper penetration of the primer.
- Normally, concrete floors need to be shot-blasted as a mechanical pre-treatment.
- For any further processing information, please view our technical data sheets at www.bona.com

Please note: Our suggestions and recommendations are carefully provided based on our general terms and conditions. Installation and working parameters are followed to the best of our knowledge, give no entitlement of completeness and do not disabuse for the final checkup of the proposals and products on its applicability at the designated range of use (i.e. by making sample areas according to DIN 18356.) The observance of notes of the packaging, labels, technical data sheets, operating, handling and processing instructions as well as marks and appropriate technical guidelines and norms and the accomplishment of the job through a commercial contractor is presupposed according to the adequate instructions.

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ES251620001	73	WB074002002	59	WT155946001	60		
ES500000110	70	WB100620001	58	WT180646001	61		
ES600003250	70	WB200013012	58	WT194846001	60		
GT525113001	81	WB200020012	58	WT220320001	63		
GT525120001	81	WB250020001	59	WT220620001	63		
GT551115001	68	WB250620001	58	WT230020001	62		
GT551124001	68	WB251020001	64	WT230313001	62		
GT551215001	68	WB251620001	58	WT230320001	62		
GT551315001	68	WB255020001	59	WT230613001	62		
GT551515001	68	WF21001302	70	WT230620001	62		
GT560113001	66	WF21002002	70	WT300313012	61		
GT560115001	66	WF220020001	70	WT300320001	61		
GT560120001	66	WH330045001	60	WT300613012	61		
GT561113001	66	WH341009001	63	WT300620001	61		
GT561115001	66	WH370045001	64	WT300913012	61		
GT570014001	67	WM636020001	65	WT300920001	61		
GT570008001	67	WM636020002	65	WX100006001	63		
GT571114001	67	WM650020010	78	WX700020001	69		
GT571108001	67	WM702013200	79	WX900020001	69		
GT572114001	67	WM704013100	81				
GT572108002	67	WM704020100	81				
GT573114001	67	WM710013489	94				
GT573108002	67	WM760013006	80				
GT574114001	67	WM760020001	80				
GT574108002	67	WM763020001	65				
GT575114001	67	WP500313006	79				
GT575108001	67	WP500320001	79				
GT576114011	67	WP511013006	79				
GT576108001	67	WP511020001	79				
GT579114011	67	WP595013106	80				
GT579108001	67	WP595020002	80				

Bona[®]

Established in 1919, Bona is a world leading innovator with a unique system for floor treatment. Through subsidiaries and distributors we have local presence in more than 90 different countries enabling us to be close to our customers and craftsmen.

Our long commitment and passion for floors enable us to offer lasting, sustainable results that meet floor needs for professionals and floor owners alike.

